

RESIDENTIAL INTERNAL DOORS

Timber doors and glass doors combined in perfect harmony







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Good reasons to try Hörmann



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Responsibility for generations

The Hörmann family business has over 85 years of experience as a construction component specialist. This gives us an obligation to both current and future generations. That's why environmental responsibility plays such an important role for us. With this in mind, we develop innovative solutions for sustainable products and intelligent environmental protection.



"A GOOD REPUTATION MUST BE EARNED."

August Hörmann

In keeping with the tradition started by the company's founder, the Hörmann brand is a true promise of quality and, with sales of over 20 million doors and operators, is one of Europe's most successful suppliers. Due to the comprehensive international sales and service network, Hörmann is your strong partner for high-quality construction components.



WE THINK AND ACT GREEN. As a family business, we are very conscious of our responsibility to future generations and offer all products for residential construction CO_2 -neutral as standard. The Hörmann sustainability strategy aims to reduce and avoid emissions. We cover 100% of our electrical power needs at all European production sites with genuine green electricity from renewable sources. We also apply many other measures to reduce our consumption and save more than 75000 tonnes of CO_2 each year. We work with ClimatePartner to offset the remaining emissions by supporting certified climate protection projects.



You can find further information at www.hoermann.com/sustainability





Brand quality made in Germany



The family-owned company Hörmann offers all important construction components for building and renovating projects from a single source. We manufacture in highly specialised factories using state-of-the-art production technologies. Our employees work intensively on new products, continual further developments and improvements to details. The results are patents and one-of-a-kind products you can depend on.



LONG-LASTING. GUARANTEED. All doors are developed and manufactured by Hörmann. Endurance tests under real conditions ensure mature series products with Hörmann quality. For this reason and thanks to quality assurance without compromise, you can enjoy a Hörmann residential internal door for years to come. You are literally choosing a door for life.

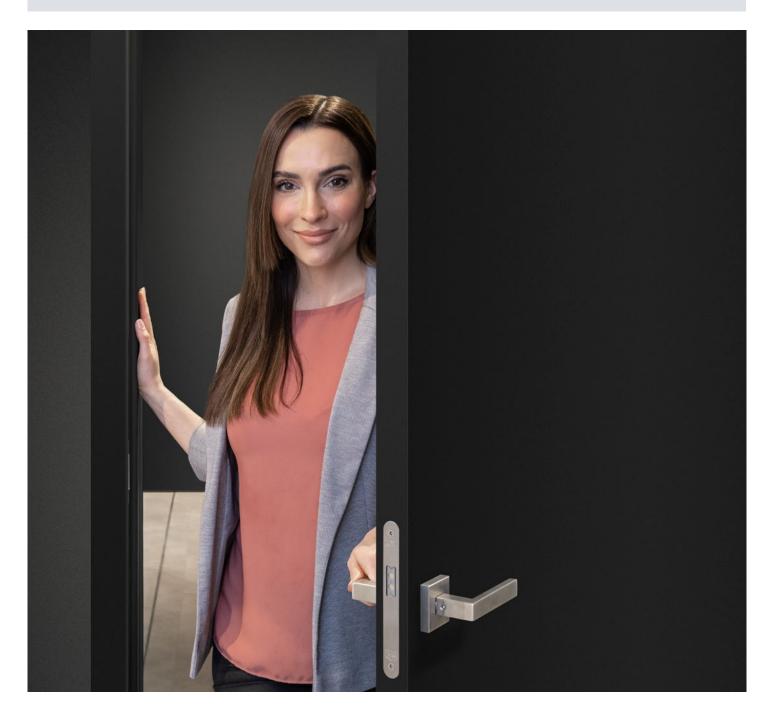
convincing premium workmanship. For the door and frame construction, we rely exclusively on high-quality timber materials. Screw connections guarantee an excellent fit and seamless frame appearance. Frame reinforcements in the door leaf and sturdy door fittings ensure high stability and resistance. The modern, inhouse production technology for the Duradecor surface finish impresses with consistently high quality and an impact resistance that is on average 48% better* than that of tested CPL surfaces of other manufacturers.



^{*} except Duradecor ultra matt

Premium quality that you can feel in form and design

Your interior style sets the tone! Are you looking for residential internal doors that harmonise with your home? Get ready to be impressed by the high-quality Duradecor surface finish with vibrant colours, perfectly reproduced timber decors and expressive textures. You can also choose from numerous real lacquer surface finishes and real wood veneers. Or you can design your residential internal doors yourself with the paintable priming film. It doesn't get any more individual than that!







PERMANENT DURABILITY. With an impact resistance that is on average 48% better, the high-quality Duradecor surface finish is vastly superior to CPL surfaces from other manufacturers. It is also especially easy to clean, heat-resistant and almost as robust as a kitchen worktop.



ULTRA MATT. Fingerprints on residential internal doors? Not with Duragrain ultra matt! That's because this surface finish combines high resistance to fingerprints and other soiling with an exquisite matt deluxe appearance in a previously unattainable matt finish. When it comes to both aesthetics and feel, the ultra matt surface finish is in a league of its own!

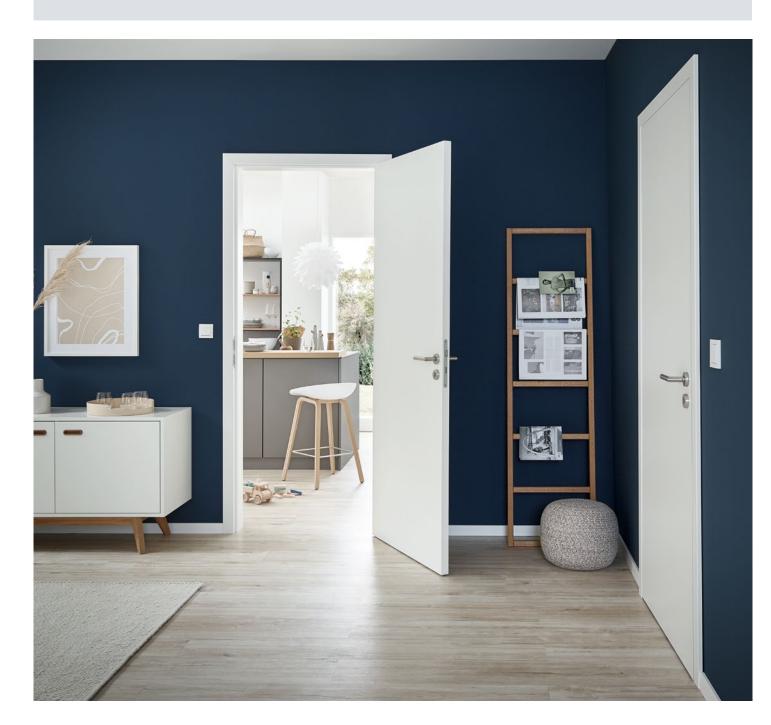


of our timber doors has a classic and high-quality look.

The even, multi-layer coating on the whole unit, made up of the door frames and door leaf, results in a uniform surface finish and a seamless edge transition. The deep and brilliant colour effect is truly impressive.

Impressive right down to the tiniest detail!

We want our residential internal doors to impress you right down to the tiniest detail. You can enjoy your Hörmann residential internal doors for years to come thanks to clever features such as the 4Protect edge guard or our light-impermeable seal that blocks out light from an adjoining room for an undisturbed and restful night's sleep.





RESISTANT EDGE. The 4Protect edge guard on flushclosing doors and rebated doors with angular edges offers a high resistance to impact, wear and scratches. This means that doors with a Duradecor surface finish are ideally protected against everyday wear and tear.

SEAMLESS WHITE. The rebate edge of all doors with a white Duradecor surface finish is specially coated for a seamless appearance. In addition, the 4Protect edge guard ensures a seamless transition to the door leaf in doors with angular edges. You can enjoy a continuously white door view without the bothersome unsightly edges that standard doors have.

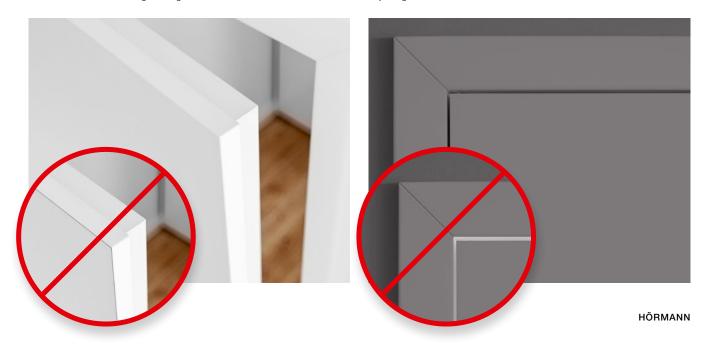


LIGHT-IMPERMEABLE WHITE SEAL.

Hörmann's brand quality impresses with exquisite details. Take the light-impermeable seal, for example. With no visible light gap in our flush-closing doors, you'll no longer be disturbed by light from the adjoining room. This seal is only available as optional equipment for on-site fitting from Hörmann.

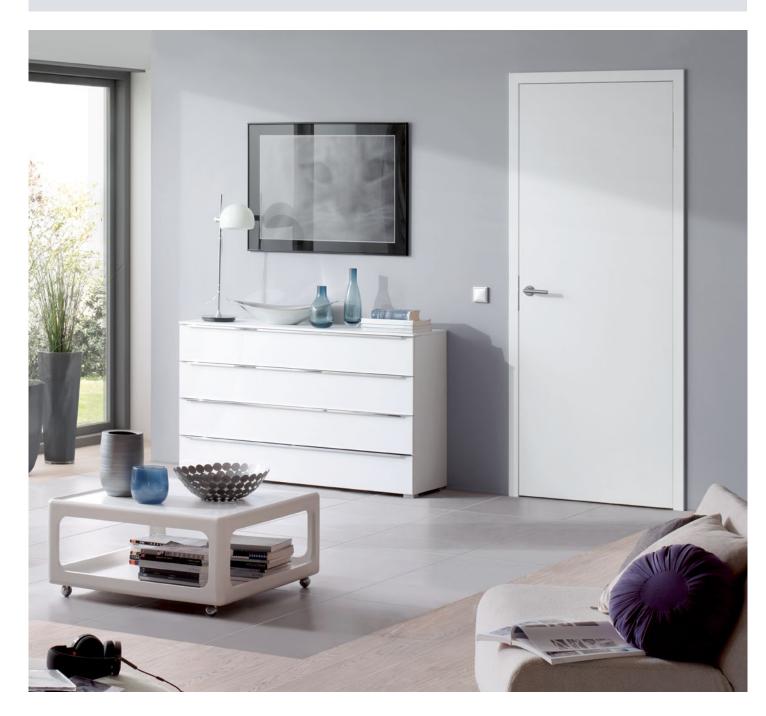
4Protect edge guard with seamless appearance on flush-closing doors and rebated doors with angular edges

The optional light-impermeable seal blocks out light from the adjoining room.



The long-lasting frame

Our high-quality timber and steel frames give your home twice the pep: the elegant, stylish appearance creates a pleasing ambience, and the frames are also extremely durable. Their high-quality, robust design makes them hard-wearing, and they are easy to clean and maintain over the long term.











elegant 3 mm edge radius 1 impresses with a modern rectangular look and a seamless edge finish. The 25 mm-thick jamb lining 2 ensures high form stability, and the premium-quality Duradecor surface finish 3 also makes the frame particularly resistant to impacts and scratches.

→ For further information, see from page 86.

ROBUST STEEL FRAME VARIOFIX. All our residential internal doors are also available with the powder-coated VarioFix steel frame. The corner joints feature high-quality welding and a flush polish. This means that there are no visible mitre cuts in the frame corners. The robust frame construction can withstand run-ins with toy cars and vacuum cleaners. Thanks to the high-quality galvanisation, even cleaning solutions cannot damage the frame.

→ Further information can be found on page 105.

MINIMALISTIC ZEROLINE FRAME.

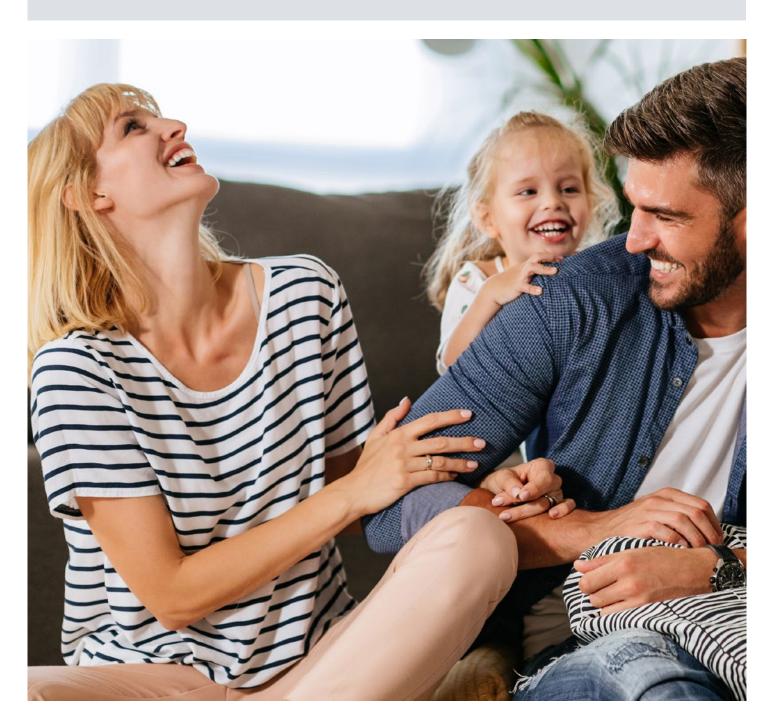
The Zeroline frame 4 impresses with its clean lines and minimalist design, enabling a perfectly flush-fitting wall and door leaf, virtually invisible frame construction and concealed hinges.

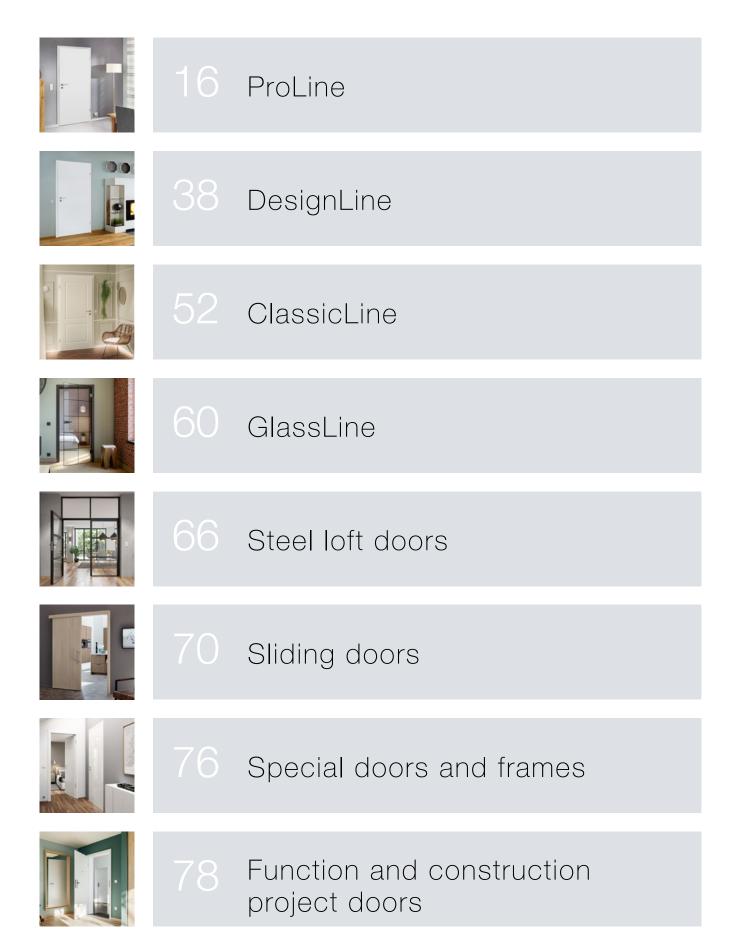
(Fig. 5 Standard frame with flush door leaf)

→ Further information can be found on page 106.

Discover a new level of interior comfort

Are you looking for premium residential internal doors in a classic or modern style, with expansive glazing, elegant accents or a cool loft design? Hörmann can give you the residential internal door that perfectly suits you and your furnishings.







82 Accessories







ProLine

TIMELESSLY ELEGANT. Do you value the feel-good factor in your home? Then the doors from the ProLine series are the perfect choice for you. The door leaf in a flush or rebated version, combined with your preferred colour or your preferred decor, creates a cosy atmosphere that invites you to relax. Discover all design possibilities on the next pages.

Rebated with rounded edges
Rebated with angular edges
Flush

→ Further information about the door versions can be found on page 102.



PAGES 16/17. Rebated timber door ProLine, Duradecor White lacquer, lever handle Linea matt stainless steel







DURADECOR SMOOTH. The extremely impact-resistant Duradecor surface finish is the right choice for your home. Whether you're keen on elegant White lacquer, modern grey or cosy timber decors, you're sure to find a residential internal door to suit your taste. Our flush-closing doors and rebated doors with angular edges in the Duradecor surface finishes White lacquer, Light grey, Dusty grey, White Parchment and White Ash are equipped with the high-quality 4Protect edge guard as standard.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS AND DECORS

NEW. White Oak



The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. Please consult with your local Hörmann sales partner.

French Beech







DURADECOR TEXTURE. This surface stylishly combines a feeling of real wood with ease of care. A wood grain texture is embossed into the door leaf, making the characteristic wood texture palpable. Flush-closing doors and rebated doors with angular edges in the Duradecor texture surface finish Brushed White are equipped with the high-quality 4Protect edge guard as standard.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

DECORS



Grey Oak*



Brushed Salted Oak



North Oak*



Wild Oak*



Brushed Larch, light*



Natural Oak*



Brushed White*



Brushed Larch, dark*



Brushed Pine



Alpine Oak*

The decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.

* also with vertical grain

LEFT. Flush-closing timber door ProLine, Duradecor Wild oak with vertical grain, contrasting edge 4Protect in black, lever handle Linea Planar black.edition





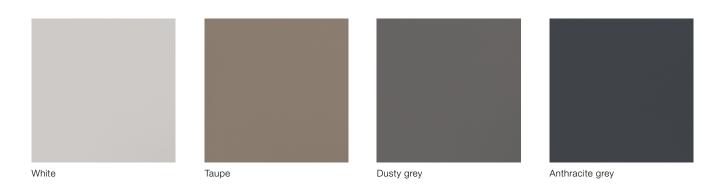


DURADECOR ULTRA MATT. This particularly elegant surface finish will impress even the most discerning customers in terms of both aesthetics and feel. Ultra matt combines high resistance to fingerprints and other soiling with an exquisite matt deluxe appearance in a previously unattainable matt finish.



→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS





Black

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.









DURADECOR SLATE. We recommend this textured surface finish for a modern yet cosy interior design. The light-shadow contrast on the raised texture gives it a very pleasant and natural vibrant appearance. This variant is also available as a glass door.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS







Taupe



Dusty grey



Anthracite



Black

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.



GlassLine slate
Clear glass surface (single-pane
safety glass) with digital print
motif in Black, Anthracite grey,
Dusty grey (shown), Taupe or
White







DURADECOR LINEN. With its fine, tangible structure, the Linen surface finish blends particularly well with wood shades and suits a sophisticated, rustic-modern decorative style. At the same time, the surface is robust and easy-to-clean. The Linen surface finish is also available to choose as a glass door.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS







Taupe



Dusty grey



Anthracite



Black

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.



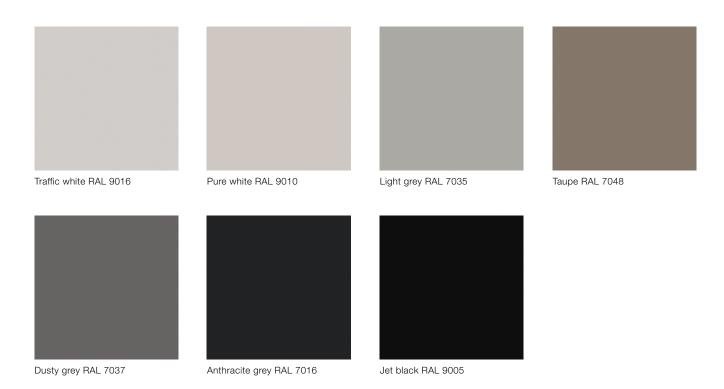
GlassLine Linen Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey (shown), Dusty grey, Taupe or White





REAL LACQUER MATT. Timber doors with matt surface finishes are a current trend in high-quality interior design. We have developed our matt lacquered preferred colours precisely for this purpose. They refine modern interiors and provide for a markedly stylish ambience. The perfectly processed surface finish with an even coating and a seamless edge transition radiates simple elegance.

COLOURS



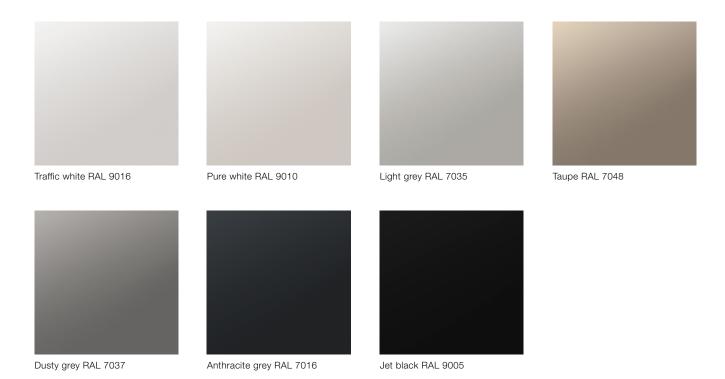
The colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. **Please consult with your local Hörmann sales partner**.





REAL LACQUER. Lacquered surface finishes with slightly glossy effects make your timber doors something rather special. Customise your home with Hörmann's residential internal doors in any RAL colour you desire. Both the door leaf and the frame have a smooth, uniform coating, including a seamless edge transition. The result is a radiant, rejuvenated ambience.

PREFERRED COLOURS



The colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. **Please consult with your local Hörmann sales partner**.



NEW. ROLLER COATING PAINT. The inexpensive roller coating surface is available in three shades of white for all ProLine residential internal doors. With this method, the top coat is applied to the door leaves via rotating rollers after priming. The result is a radiant, rejuvenated ambience.

COLOURS

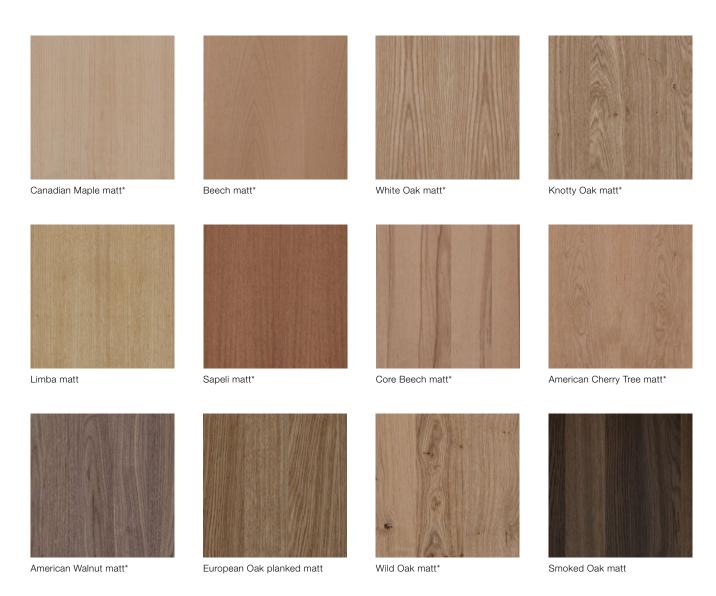


The colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. **Please consult with your local Hörmann sales partner**.



REAL WOOD VENEER. Natural, cosy, unique – Hörmann real wood veneers are produced from high-quality precious woods and are truly unique.

VENEERS



The veneers shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.

^{*} also in veneer grain direction





White Oak matt, Listello



American Walnut matt, Listello



Smoked Oak matt, Listello



Core Beech matt, Quirin Q3



Listello

This horizontal real wood veneer can be supplied as White Oak matt, American Walnut matt and Smoked Oak matt, and the stripe (measuring around 18 – 28 mm) lends an extremely elegant look.

Quirin

Combining horizontal with vertical veneer grain directions creates stylish door views. This variant is available in all veneers (except for Limba matt, European Oak planked matt and Smoked Oak matt).

Versions

- Q1 with narrow vertical grain on both sides and wide horizontal grain in the middle
- Q2 with narrow vertical grain and wide horizontal grain
- Q3 with narrow horizontal grain and wide vertical grain

Black

These three modern door views are created by milled joints in a solid black top strip. This variant can be supplied in Knotty Oak matt veneer with a clear matt lacquer surface finish.



Core Beech matt, Quirin Q1

Knotty Oak matt with veneer

grain direction and black joints

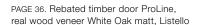


Core Beech matt, Quirin Q2

Knotty Oak matt with veneer grain direction and black joints



Style 31Knotty Oak matt with veneer grain direction and black joints





DesignLine Stripe 15

The Stripe style with embossed grooves offers you a tasteful design with a little something extra. Flush-closing doors and rebated doors with angular edges are equipped with the high-quality 4Protect edge guard as standard.

→ Further information about the surface finish and colours can be found in the ProLine section starting on page 19.



Door versions



Rebated with angular edges



Flush



Duradecor smooth



White lacquer RAL 9016



Dusty grey RAL 7037



Stripe 15 Duradecor Dusty grey RAL 7037



Stripe 15 Duradecor White lacquer RAL 9016



Matching glass door GrooveGlass 15/5 Clear glass surface (single-pane safety glass) with matt style (silkscreen), stripe width 5 mm



DesignLine Groove GlassLine GrooveGlass

GROOVE. The grooves milled into the door leaf and the high-quality lacquer finish make the Groove style an elegant eye-catcher. Matching glass doors are available for the DesignLine Groove styles for the perfect mix of timber and glass doors.

perfect mix of timber and glass doors.

→ Further information about the surface finish and colours can be found in the ProLine section starting

Door versions

Ret rou

Rebated with rounded edges



Rebated with angular edges



Flush



Real lacquer / real lacquer matt



Pure white RAL 9010



Light grey RAL 7035



Taupe RAL 7048



Dusty grey RAL 7037



Anthracite grey RAL 7016



Jet black RAL 9005



RAL to choose (not for real lacquer matt)



on page 19.

Groove 14 Real lacquer Traffic white RAL 9016



GrooveGlass 14 Matt glass surface (singlepane safety glass, sandblasted) with clear style



GrooveGlass 14 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)







Groove 15



GrooveGlass 15/5 Matt glass surface (single-pane safety glass, sand-blasted) with clear style, stripe width 5 mm



GrooveGlass 15/5 Clear glass surface (single-pane safety glass) with matt style (silkscreen), stripe width 5 mm



Groove 16



Groove 22



Groove 23



Groove 27



Groove 29



GrooveGlass 29 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



Groove 39



Groove 44



Groove 49



Groove 50



GrooveGlass 50 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)

All timber doors in real lacquer, Traffic white RAL 9016



Groove 19



Groove 20



GrooveGlass 20 Clear glass surface (single-pane safety glass) with matt style (V fluted glass)



GrooveGlass 20 Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Groove 21



GrooveGlass 29 Black Clear glass surface (single-pane safety glass) with black lines (textured lacquer)



Groove 31



GrooveGlass 31 Black Clear glass surface (single-pane safety glass) with black lines (textured lacquer)



Groove 34



GrooveGlass 50 Black Clear glass surface (single-pane safety glass) with black lines (textured lacquer)



Groove 51



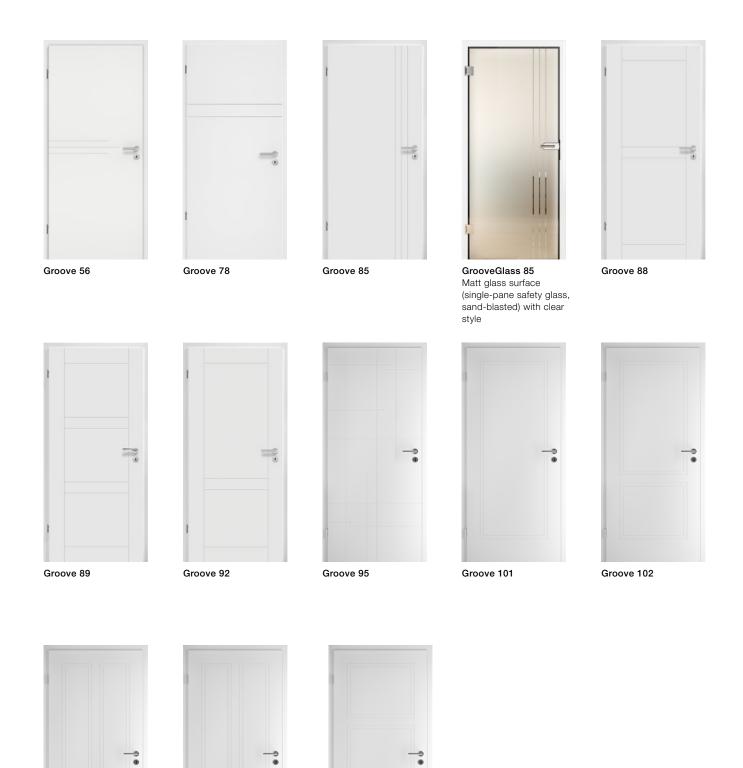
GrooveGlass 51 Matt glass surface (single-pane safety glass, silkscreen) with clear style



Groove 53



Groove 54



Groove 107

Groove 103

Groove 104





DesignLine Steel DesignLine Plain

STEEL. The Steel style represents a modern design thanks to the surface-mounted embellishments in a stainless steel look.



Door versions

Rebated with

Rebated with

angular edges

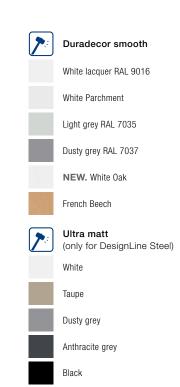
Flush

rounded edges

PLAIN. The Plain style creates elegant accents with inlaid and thus flush-fitting embellishments. For a modern and exclusive door design, you can choose from embellishments in 4 looks: stainless steel 1, black 2, bronze 3 or gold 4.



→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



Duradecor texture

Grey Oak

Wild Oak

Brushed White

Brushed Pine

Brushed Larch, light

Brushed Salted Oak

Brushed Larch, dark

Alpine Oak

North Oak

Natural Oak

real lacquer matt

Traffic white RAL 9016

Real lacquer/

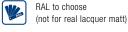
Pure white RAL 9010
Light grey RAL 7035

Taupe RAL 7048

Dusty grey RAL 7037

Anthracite grey RAL 7016

Jet black RAL 9005





Steel 38

Steel 39



Steel 29





Steel 37

Matching glass door Loft design 1-5 Clear glass surface (single-pane safety glass) with black lines (textured lacquer)

All timber doors in Duradecor, White lacquer RAL 9016

Steel 78





DesignLine Rail

RAIL. We recommend the timber and glass combination as the perfect complement to the DesignLine timber door styles.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



Door versions

Rebated with

rounded edges

Rebated with

angular edges

Flush



Rail 1 Clear glass Available in the glass types Clear and Clear



Rail 2 Matt glass Available in the glass types satin-finished glass and silkscreen, solid



Hall 1
Design glass
Available in the glass
styles Wave, Gropus
matt, Gropus clear,
Gisa, Jil, Raff,
GrooveGlass 15
clear/matt (shown),
GrooveGlass 29
clear/matt

→ Further information on the glass types can be found in the GlassLine section starting on page 61.

Light grey RAL 7035 Dusty grey RAL 7037 NEW. White Oak French Beech Ultra matt (only for DesignLine Steel) White Taupe Dusty grey Anthracite grey Black **Duradecor texture** Grey Oak Wild Oak Brushed White Brushed Pine Brushed Salted Oak Brushed Larch, light Brushed Larch, dark Alpine Oak North Oak Natural Oak Real lacquer/ real lacquer matt Traffic white RAL 9016 Pure white RAL 9010 Light grey RAL 7035 Taupe RAL 7048 Dusty grey RAL 7037 Anthracite grey RAL 7016 Jet black RAL 9005 RAL to choose (not for real lacquer matt)

Duradecor smooth

White lacguer RAL 9016

White Parchment

All doors in Duradecor, White lacquer RAL 9016



ClassicLine Carolina

The panel frames are created by embossed profiling in the door leaf. The high-quality lacquer coating means you can enjoy a smooth, vibrant colour surface. These especially cost-effective designs in a classic style are only available in our standard sizes.



→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.





All doors in lacquer, Traffic white RAL 9016

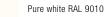


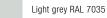
Rebated with rounded edges



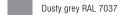
Real lacquer / real lacquer matt

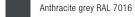


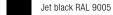














RAL to choose (not for real lacquer matt)

LA rail 2/3



ClassicLine Georgia

Rebated with rounded edges

Rebated with angular edges

Flush

The high-quality profile strip is inlaid into grooves in the door leaf using traditional carpentry techniques, lending these styles a very elegant appearance that is the perfect match for classic interiors.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.





Georgia 1



Georgia 2 With glazing cut-out



Georgia 3



Georgia 4



Georgia 4 With glazing cut-out



Georgia 5





RAL to choose (not for real lacquer matt)



ClassicLine Montana

The high-quality finish of the frame look emphasises the simple elegance. The pared-back design suits both classic and modern interiors.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



Door versions



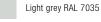
Rebated with angular edges



Real lacquer / real lacquer matt







Taupe RAL 7048



Dusty grey RAL 7037



Anthracite grey RAL 7016



Jet black RAL 9005



RAL to choose (not for real lacquer matt)



Montana 1 With glazing cut-out



Montana 2



Montana 3



Montana 4 With glazing cut-out



Montana 5



Montana 6 With glazing cut-out



Montana 7 With glazing cut-out



Montana 8





ClassicLine Kontura

The contour-milled profiles and slight V-groove lend the 46 mm-thick door leaf a particular charm, making it blend in perfectly with modern and period properties alike.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



Door versions

Rebated with rounded edges

Real lacquer / real lacquer matt Traffic white RAL 9016

Pure white RAL 9010

Light grey RAL 7035

Dusty grey RAL 7037

Jet black RAL 9005 RAL to choose (not for real lacquer matt)

Anthracite grey RAL 7016

Taupe RAL 7048



Kontura 1 With glazing cut-out LA 2 1



Kontura 2



Kontura 3 With glazing cut-out LA



Rail 1/3



Kontura 5



Kontura 6 With glazing cut-out LA 2



Kontura 7



Kontura 12

All doors in lacquer, Traffic white RAL 9016



GlassLine

MORE LIGHT FOR YOUR HOME. GlassLine doors offer you many clear advantages. Glass doors are elegant and chic. They give your home an open feeling and lend each room a very special charm. GlassLine is also particularly easy to clean: all the styles with sand-blasted glass feature nano coating – so you benefit from fewer fingerprints!



Laser technique

This glass finish offers fine details and shading. The depth effect creates fascinating impressions that are further enhanced by the brilliance of the glass door.



Sand-blasting

For those who value individuality, the sandblasting technique draws delicate designs in the glass surface. The matt surface finish with nano coating guarantees fewer fingerprints.



Silkscreen

Design meets superior surface finishing: the highly scratchresistant surface is easy to clean and resistant to soiling.



Fluted glass

The fluted glass on the glass door is created by a fine V-groove. A clear or satinfinished alass is used depending on the preferred opaqueness. The fluted glass impresses with special patterns, its tactile feel and the extraordinary play of light produced by the prism effect.



Fewer fingerprints thanks to nano coating



Particularly easy to clean



Glass type Clear

With this glass type, the glass door creates a subtle, interesting contrast. The iron oxide in the glass produces a slight "green shimmer".



Glass type Clear White

The Clear White glass type creates an almost colour-neutral transparency.



Single-pane safety glass

All glass doors with styles feature 8-mm-thick single-pane safety glass. This glass type is also available in tinted or solid matt versions, as well as in a cool loft design.



Laminated safety glass

This 10-mm-thick glass type consists of 2 panes that are firmly connected with a colour or matt plastic film.



Agesa Clear glass surface (single-pane safety glass) with matt style (laser technology)



Gropus
Clear glass surface
(single-pane safety glass)
with style (fluted glass)



Gropus Matt glass surface (single-pane safety glass, satin-finished glass) with style (fluted glass)



Jada Clear glass surface (single-pane safety glass) with matt style (sandblasted)



Jil
Clear glass surface
(single-pane safety glass)
with matt style (sandblasted)



Jil
Matt glass surface
(single-pane safety glass,
sand-blasted)
with clear style



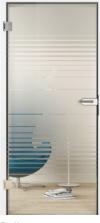
Liko
Clear glass surface
(single-pane safety glass)
with matt style
(sand-blasted)



Liko
Matt glass surface
(single-pane safety glass,
sand-blasted)
with clear style



Privat
Matt glass surface
(single-pane safety glass,
sand-blasted) with clear
style as desired



Raff Clear glass surface (single-pane safety glass, sandblasting, optionally in silkscreen) with matt style



Raff
Matt glass surface
(single-pane safety glass,
sand-blasted)
with clear style



Wave Clear glass surface (single-pane safety glass) with matt style (sandblasted)



Wave
Matt glass surface
(single-pane safety glass,
sand-blasted, optionally in
silkscreen) with clear style



Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey, Dusty grey, Taupe or White (shown)



Linen
Clear glass surface
(single-pane safety glass)
with digital print motif in
Black, Anthracite grey,
Dusty grey, Taupe or
White (shown)



Clear Clear glass surface (single-pane safety glass or laminated safety glass with plastic film inside)



Clear bronze
Tinted glass surface
(single-pane safety glass)



Clear grey
Tinted glass surface
(single-pane safety glass)



Dark grey
Tinted glass surface
(single-pane safety glass)



Master-Carré Glass surface (singlepane safety glass, Master-Carré)



Solid silkscreen Solid matt glass surface (single-pane safety glass, silkscreen)



Satin-finished glass Matt glass surface (single-pane safety glass, satin-finished glass)



Satin-finished glass Matt glass surface (laminated safety glass with plastic film inside)



White Glass surface (laminated safety glass) with coloured plastic film inside



Black Glass surface (laminated safety glass) with coloured plastic film inside



Loft design 1-1 Clear glass surface (single-pane safety glass) with black edge



Loft design 1-5 Clear glass surface (single-pane safety glass) with black lines



Loft design 2-5 Clear glass surface (single-pane safety glass) with black lines



Loft design 3-5 Clear glass surface (single-pane safety glass) with black lines



Loft design 1-1 Matt glass surface (satin-finished glass) with black edge



Loft design 1-5 Matt glass surface (satin-finished glass) with black lines



Loft design 2-5 Matt glass surface (satin-finished glass) with black lines



Loft design 3-5 Matt glass surface (satin-finished glass) with black lines



Loft design 1-1 Tinted glass surface Clear grey (single-pane safety glass) with black edge



Loft design 1-5 Tinted glass surface Clear grey (single-pane safety glass) with black lines



Loft design 2-5 Tinted glass surface Clear grey (single-pane safety glass) with black lines



Loft design 3-5 Tinted glass surface Clear grey (single-pane safety glass) with black lines

RIGHT. Glass door loft design 2-5, fitting set Purista Combi black.edition, lever handle Linea black.edition, sliding door Slide Compact with glazed side element, profile black. edition, recessed handle 6402 black.edition





Steel loft doors

INDUSTRIAL STYLE FOR LIVING SPACES AND

WORKSPACES. Do you value timeless elegance and modern minimalism? If so, our loft doors are perfect for you. The harmonious balance of steel and glass gives your interior design a special touch. Our loft doors are available as single- or double-leaf hinged doors or sliding doors. Add matching side elements and transom lights to create door sets measuring up to 5000 mm wide and 4000 mm high. **NEW.** The exclusive pivot doors without door frames impress with a maximum door leaf width of 2000 mm. This is a particularly elegant solution in wide passageways where otherwise double-leaf doors or doors with side elements are used.

You can optionally equip the doors with angled glazing beads or the Slim glazing bead. For the door fittings, you can choose from high-quality push bars, lever handle sets in Jet black RAL 9005 or stainless steel on request, as well as recessed lever handles.





Further information can be found in the "Steel loft doors"







TOP. Profile with glazing bead Slim (standard), viewed width 15 mm

CENTRE. Profile with angled glazing bead (optional), viewed width 50 mm

BOTTOM. Lever handle sets without rose escutcheon and a lock integrated into the door leaf emphasise the minimalist design.



TIMELESS DESIGN. With loft doors, you can create a modern, subtle connection between multiple rooms, while also providing them with plenty of light. The filigree steel profile gives the design a modern line and a light appearance, while the glass adds to this overall elegant effect.









TOP LEFT. Double-leaf hinged door with optional rails

TOP RIGHT. **NEW.** Double-leaf pivot door

BOTTOM. Double-leaf sliding door with side elements

Sliding doors

TIMBER SLIDING DOOR FRAMES. Our single-leaf and double-leaf room solutions open up new possibilities for making ideal use of your living space. When fitted in front of the wall, the door leaf slides on two tracks mounted in the sliding door box. Timber sliding door frames are available in door version type A, B or C with vertical stop. Frame, sliding door box and door leaf with Duradecor ultra matt, slate, linen and real lacquer or real wood veneer surface finish create a harmonious whole. When fitted running within the wall, the tracks are fitted in an on-site door pocket in the wall. This eliminates the need for a sliding door box.

→ For further information, see from page 100.





Timber sliding door frame versions running in front of the wall



Double-leaf sliding door, type A, running in front of the wall



Single-leaf sliding door, type B, running in front of the wall



Single-leaf sliding door, type C with vertical stop, running in front of the wall

LEFT. Timber frame type C with vertical stop, running in front of the wall, Duradecor textured Grey oak, bar handle Basic round stainless steel

BOTTOM. Timber frame type C, running in front of the wall, door leaf ClassicLine Georgia 1 Duradecor White lacquer, bar handle Basic round stainless steel





STEEL SLIDING DOOR FRAMES. The complete door set with vertical stop can be fitted in front of or running within the wall. The robust frames are supplied with a high-quality powder coating. For fitting in partition walls, we recommend the version with box design. The entire sliding door system is fitted as a unit and only has to be cladded with gypsum board. Especially elegant in version HW-SL with a frame face of only 6 mm (shown at top).



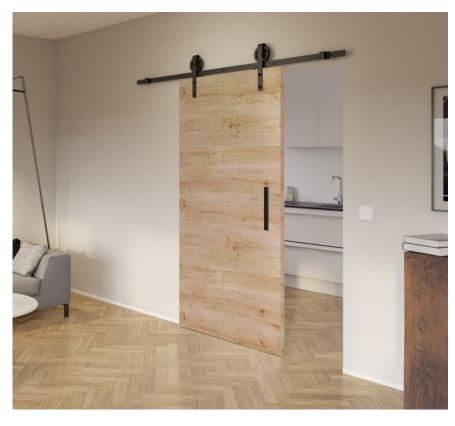


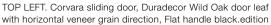
LEFT. Steel frame HW-SL in box design, running in the wall, door leaf ProLine Duradecor Slate, Traffic white RAL 9016, bar handle Basic angular stainless steel

BOTTOM. Steel frame, running in front of the wall, door leaf ProLine Duradecor White lacquer, bar handle Basic round stainless steel



SLIDING DOOR SYSTEM CORVARA. With its striking rollers and stylish track profile, the Corvara sliding door system reinterprets industrial style. Matching accessories such as the flat handle in black.edition emphasise the exclusive feel.





TOP RIGHT. Slide Compact sliding door with glazed side element profile black.edition, Clear grey door leaf, Flat handle black.edition, fitting in the reveal

BOTTOM RIGHT. Slide Compact sliding door with vertical stop, GrooveGlass 85 door leaf, recessed handle 6402 stainless steel, fitting in front of the reveal









SLIDING DOOR SYSTEM SLIDE COMPACT. The track profile for the sliding door leaf is available in the surface finishes matt stainless steel, Jet black or White. The profile can be fitted both in front of the wall and in the reveal. With a glazed side element, the system presents a translucent, space-saving door solution for wide passages. For a door leaf weight of up to 60 kg, the Slide Compact system is equipped with a SafeClose in order to gently close the door leaves.

→ For further information, see from page 100.

Special doors and frames

REVERSE-OPENING DOORS. This door version boasts a flush-fitting transition between door leaf and frame on the hallway side, while simultaneously opening through the frame into the room beyond. As with flush-closing doors, you can achieve an eye-catching door view in the hallway.

→ For further information, see from page 107.





LEFT. Reverse-opening door set, flush-closing timber door with reveal rebate, real lacquer Traffic white RAL 9016, lever handle Linea matt

RIGHT. Flush-closing timber door with Zeroline frame, real lacquer Traffic white RAL 9016, lever handle Linea Black matt

ZEROLINE FRAME. The Hörmann Zeroline frame is the perfect choice for all connoisseurs of clear design language. The cleverly conceived structure captivates with a minimalist design that enables a flush-fitting door leaf and features a virtually invisible frame construction owing to a frame face of just 2 mm, plus concealed hinges. The result is a door / frame combination that meets even the most exacting design demands.

→ For further information, see from page 106.

Function and construction project doors

TIMBER CONSTRUCTION PROJECT DOORS. For all

requirements in commercial and residential construction, our timber doors can be equipped with additional functions such as fire protection, security or acoustic insulation. Doors are especially exposed to stress in schools, nurseries, offices and hotels. To meet these demands, we have developed our premium-quality DuraProject door surface finish that offers the same product properties as an HPL surface.

→ For further information, see from page 110.

RIGHT. Timber double-action door HPH-180 with profile frame

BOTTOM. Flush-closing timber door, DuraProject White lacquer, lever handle Lucia Professional



Functions at a glance



Fire and smoke protection

Fire protection can save lives! A suitably equipped door can protect against penetrating flames (for at least 30 or 90 minutes) as well as prevent the penetration of dangerous combustion gases. Fire-rated/smoke-tight door sets are only available as a complete package which includes the door frame and all door fittings.



Acoustic insulation

Acoustic-rated doors are in demand in places where it can be very loud in apartments or offices. The connection between the door and frame is crucial here. It is an essential component for guaranteeing the required acoustic insulation.



Feeling sure and secure

Suitable special functions can significantly reduce the risk of burglary. Hörmann recommends resistance class RC 2 or, even better, RC 3 for apartment entrance doors.



Climatic class 3

Doors in this class feature a special door leaf construction that balances the temperature and moisture differences between rooms with different uses, such as between an unheated cellar and a warm hallway.





Double-action doors

Double-action doors are particularly suited to situations where there is no 'free hand', such as when serving food and drinks in restaurants and canteen kitchens: they open smoothly and easily. The HPL or timber double-action doors are a real eye-catcher for catering and shopfitting applications.





For further information on double-action doors, see the brochure.



CLIMATE AND APARTMENT ENTRANCE DOORS. For multiple-occupancy dwellings, our doors offer high acoustic insulation levels, a reliable function even when temperatures in the hallway differ from those inside the rooms, plus certified security. Choose from three equipment packages for added security and convenience.

→ For further information, see from page 110.

Climate and apartment entrance doors

	WET system 1*	WET system 2*	WET system 3*
Climatic class 3	•	•	•
Acoustic rating category 1	•		
Acoustic rating category 2		•	
Acoustic rating category 3		•	•
RC2 security features		0	0
RC3 security features			•

ullet = Standard equipment \bigcirc = Optional equipment



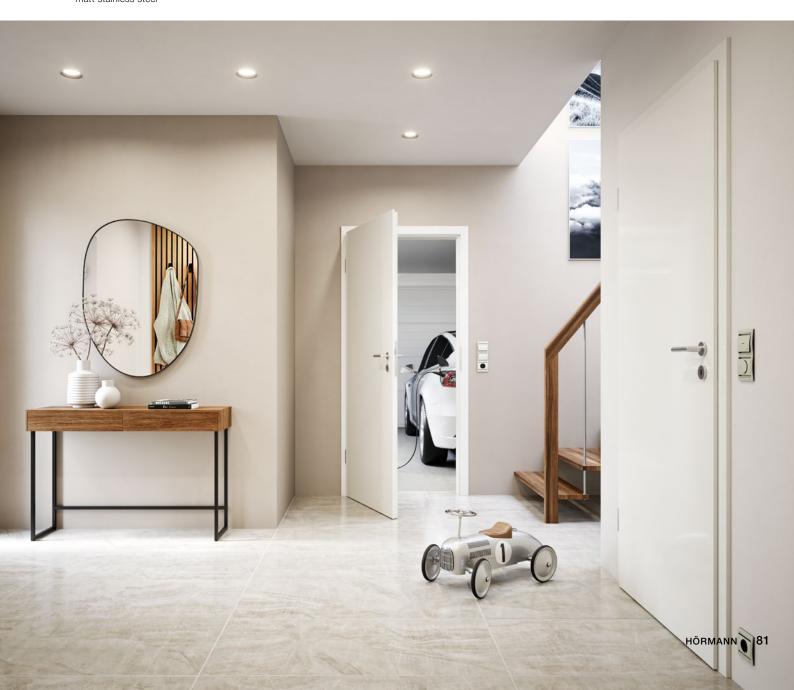
^{*} only ProLine

GARAGE CONNECTING DOORS. Fire protection of at least 30 minutes is required by law at the point where the garage transitions to the living area. The standard smoke protection offers protection from exhaust fumes and the optional acoustic insulation function helps block out intrusive engine noise. The garage connecting door is equipped with RC2 security features as standard. The optional RC3 equipment provides extra security.

→ For further information, see from page 110.

LEFT. Rebated apartment entrance door WET 3 ProLine, Duradecor White lacquer, protective fitting matt stainless steel

BOTTOM. Rebated garage connecting door, Duradecor White lacquer, lever handle Linea matt stainless steel



Accessories

DOOR OPERATOR PORTAMATIC. Open and close your residential internal doors easily and automatically via a hand transmitter or button. Whether you are physically disabled or would simply like more convenience, this technology is sure to make your everyday life easier. The door operator PortaMatic not only features an array of functions and settings but also minimal power consumption. In addition, the PortaMatic is up to 25% cheaper than similar door operators and can be subsidised up to 100% by your nursing care insurance.



Find out more about support options at www.hoermann.de





Further information can be found in the "Door operators" brochure.





DOOR LOCK OPERATOR SMARTKEY. Easily open your door lock at the press of a button with your hand transmitter, radio internal push button or directly via the sensor field on the SmartKey. So there's no need to put down your shopping in order to open your door. Even with a walker, wheelchair or pram, it is much easier to enter your house or apartment because you can open the door from a distance. Locking takes place either by pressing a button or automatically after a specified period of time. This securely locks your door and provides the greatest possible protection against burglary.

→ Further information can be found on page 111.





Design Equipment Accessories





- 86 Door and frame design
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Attractive appearance with precision-fit and installationfriendly corner joints 1

Jamb lining

- Screwed corner joints with jamb lining connection
- Easily readjustable
- Strong friction locking

Cladding

- Solid-metal screw connectors
- Excellent friction locking
- Direct pressure distribution on the connection surfaces
- No visible drilled holes in the cladding

High form stability thanks to the robust frame construction 2

- Jamb lining 25 mm thick
- Jamb lining with Duradecor surface finish
- Melamine-coated backing
- Claddings made of MDF
- Edge radius 3 mm
- Wall edges 16 mm

23 mm (optional)

- Cladding widths
 - 60 mm

70 mm (optional in Duradecor

White lacquer)

80 mm

^{*} in ProLine, DesignLine, ClassicLine and GlassLine versions

Permanently quiet closing thanks to a high-quality seal 3

- Two-chamber system
- Clean contact with the door leaf
- Good absorbing properties

Robust standard lock plate for added security 4

- Movable backfill
- Secured with 6 screws
- Double-turn closing cycle
- Retrofit kits available

Hybrid hinge pocket prevents lowering of the door 5

- Carrying capacity 80 kg
- Reinforced metal plastic mount
- Secured in jamb lining with 4 screws
- Guiding sleeves extending to front edge of cladding
- For timber and glass doors

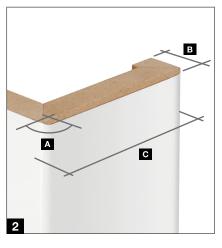
High stability thanks to door leaf with frame construction ⁶

- Internal doors with 70 mm frame construction
- On hinge side and lock side













Door fittings

For rebated door leaves

Door fittings for rebated door leaves



Deadlock, Class I, lock cover in nickel silver (as standard)



2-part hinge V 3420 WF (as standard)



2-part hinge V 3420 WF black.edition in Jet black (optional)



3-part hinge V 4426 WF (optional)



3-part hinge V 4426 WF black.edition in Jet black (optional)



3-way adjustable hinge VX 160 - 18 (optional)



Concealed hinge Pivota FX 2 60 3D (optional)

Door fittings for flush-closing door leaves



Deadlock, Class I, lock cover in nickel silver (as standard)



Magnetic catch lock to gently and quietly close the door (optional)



Magnetic catch lock black.edition to gently and quietly close the door (optional)



Magnet catch lock with short lock cover for a discreet door view (optional)



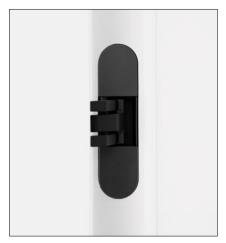
Euro hinge concealed 3-way AN (optional)



Concealed 3-way adjustable hinge DX 61 (optional)



Magnet catch lock black.edition with short lock cover for a discreet door view (optional)



Euro hinge concealed 3-way AN black.edition in Jet black (optional)



Concealed 3-way adjustable hinge DX 61 in Jet black (optional)

Door fittings black.edition

In elegant Jet black

For design lovers, we recommend the door fittings in elegant Jet black. In contrast with white or grey surface finishes, our **black.edition** gives your door an exclusive touch.





Lever handle sets

For timber doors



Euro round lever handle Matt stainless steel



Euro round lever handle Matt stainless steel with Fastlock



Euro round lever handle Jet black matt



Euro round lever handle Jet black matt with Fastlock



Euro angular lever handle Matt stainless steel



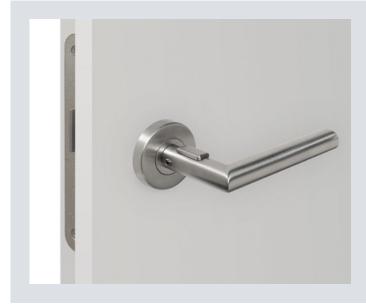
Euro angular lever handle Matt stainless steel with Fastlock



Euro angular lever handle Jet black matt



Euro angular lever handle Jet black matt with Fastlock



Fastlock locking

For a minimalist door view, we supply this lever handle series without a drilled key hole and without a locking option as standard. For an additional charge, all models are also available with Fastlock locking. This locking mechanism is elegantly integrated into the lever handle and can easily be locked and unlocked with one hand.

Lever handle sets

For timber doors





Matt stainless steel SP





Area Matt stainless steel SP





Area Jet black matt SP





Apart Matt stainless steel SP



Basica 2 Matt stainless steel SP





Cuneus Jet black matt SP





Matt stainless steel SP





Matt stainless steel





Indra Polished stainless steel matt S F





Karee Matt stainless steel





Matt stainless steel S F P



Optionally also for fire-rated doors





Polished stainless steel F





Linea black.edition Jet black matt S F P





Matt stainless steel F





Matt stainless steel SP









Basica 3 Matt stainless steel SP

Cuneus Matt stainless steel SP









Karee black.edition Jet black matt



Polished stainless steel, White porcelain handle











Matt stainless steel

SP

Matt stainless steel SP

Variants for lever handle and lock rose escutcheons

Lever handle and lock sets are a defining element for the overall appearance of your residential internal door. Hörmann offers different variants of the lever handle sets shown:

S STANDARD ROSE ESCUTCHEON. The approx. 10 mm thick lever handle and lock rose escutcheons are surface-mounted on the door leaf.

F FLAT ROSE ESCUTCHEON. This flat rose escutcheon shape adds just 3 mm, resulting in an elegant door view.

PLANAR. Perfectly inset in the door leaf, the fully flush-fitting Planar rose escutcheons are especially impressive for fans of design.

Another fine detail is the omission of the drilled key hole, allowing the design the look even more minimalistic and therefore more elegant.







Lever handle sets

For timber doors

Bi-colour system 162





Matt black/matt bronze



0

Matt black/matt gold

Bi-colour system 250





Matt black/matt bronze





Matt black / matt gold





Matt white/matt bronze





Matt white/matt gold





Matt white/matt bronze





Matt white / matt gold





Anthracite / matt stainless steel

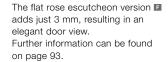


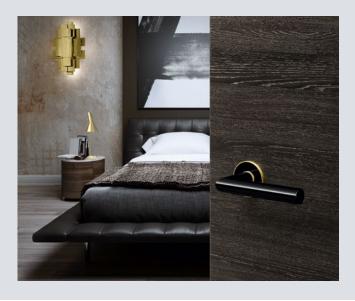




Anthracite / matt stainless steel

F





Bi-colour lever handle sets

Customise your timber doors even more with our Bi-colour system lever handles. Colour lever handles are combined with rose escutcheons in a contrasting look for an elegant appearance. An unusual design element setting fine accents.





Leaf Light
Cashmere grey (shown)
or stainless steel, matt





Remote
Cashmere grey (shown)
or stainless steel, matt



Avus One

Cashmere grey (shown) or stainless steel, matt, no rose escutcheon, optionally with Smart2Lock door lock on the handle







Lucia

Stainless steel matt (shown) or Jet black matt (only Lucia Professional), optionally with Smart2Lock for locking the door at the handle

S Lucia Professional

F Lucia PiattaS

S Standard rose escutcheon
F Flat rose escutcheon
Further information can be found on page 93.



Smart2Lock locking

The locking mechanism is elegantly integrated into the lever handle and can be locked and unlocked with one hand. When locked, the lever handle can no longer be pressed down from outside or inside. Thanks to this intelligent locking technology, the key rose escutcheon is no longer necessary, giving your residential internal door an even more minimalist, elegant look. This lock is available as an option for the Avus One and Lucia models.

Door fittings and lever handle sets

For glass doors



Linea

Matt stainless steel, polished stainless steel or EV 1



Basica 3

Matt stainless steel or EV1



Apart

Matt stainless steel or polished / matt stainless steel



Matt stainless steel, polished stainless steel or EV1



Aronda Combi fitting set

Matt stainless steel, polished stainless steel or EV1



Purista Combi fitting set

Matt stainless steel. polished stainless steel or EV1



Conica Combi fitting set

Matt stainless steel or EV1



Mina Combi fitting set

Matt stainless steel, special glass door version required



Linea black.edition

Jet black matt



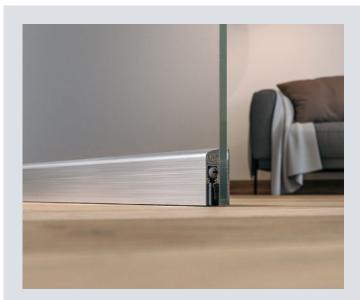
Karee black.edition

Jet black matt



Purista Combi fitting set, black.edition

Matt Jet black incl. magnetic catch lock



Increased acoustic insulation

Do you want quiet, bright living spaces and workspaces? Then we recommend the optional equipment for revolving glass doors Clear and satin-finished glass with 11 mm laminated safety glass and retractable bottom seal. Look forward to doors with an acoustic insulation value of up to 32 dB (corresponding to acoustic rating category SK 1).



Puristo S fitting set Cashmere grey (shown) or stainless steel, optionally with Smart2Lock for locking the door at the handle

Smart2Lock locking

The locking mechanism is elegantly integrated into the door fitting and can be locked and unlocked with one hand. When locked, the lever handle can no longer be pressed down from outside or inside. Thanks to this intelligent locking technology, glass doors can be locked without a key.



Leaf Light Cashmere grey (shown) or stainless steel



Remote
Cashmere grey (shown)
or stainless steel

Double-action door hinges



Agita Matt stainless steel, with pneumatic closing function, maximum door leaf weight 60 kg



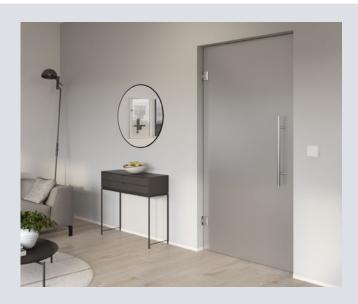
Agita black.edition
Jet black RAL 9005, with
pneumatic closing function,
maximum door leaf weight 60 kg



Agita.Ultra Matt stainless steel, with hydraulic closing function and adjustable closing speed, maximum door leaf weight 100 kg



Agita Ultra black.edition
Jet black RAL 9005, with hydraulic closing function and adjustable closing speed, max. door leaf weight 100 kg



Double-action door hinges

Double-action door hinges are also available as options for all glass doors. This allows the door to be opened from both sides – a highly practical option in areas where space is at a premium. The double-action door hinges can be fitted in the passage frame or directly on the brickwork.

Glazing cut-outs, side elements, transom lights

For timber doors

Glazing cut-outs for timber doors ProLine





Side elements (lintel-high)

Single-leaf, 1 side element Single-leaf, 2 side elements

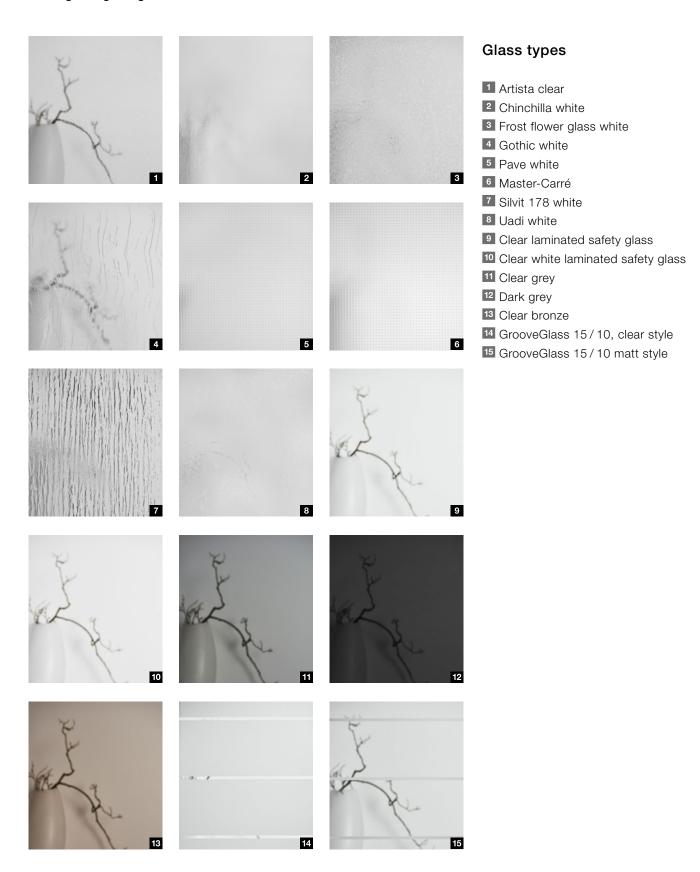
Transom lights (ceiling-high)



Single-leaf, 1 top part, alternatively also with transom light

Double-leaf, 1 transom light

Glazings for glazing cut-outs



Door fittings and lever handle sets

For sliding doors

Slide Compact sliding door system









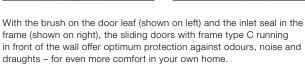
The profile of the sliding door system Slide Compact is supplied as standard in matt stainless steel (shown, left) and optionally in matt Jet black (shown, centre) or White (shown, right).

Sliding door system Slide Compact with additional vertical stop (stainless steel colour) for single-leaf doors, running in front of the wall

Sliding door system in the frame











For sliding doors running within the wall, you can use a trip handle to release a door leaf completely concealed in the wall and close the door at the push of a button.

Recessed handle for timber and glass doors



Recessed handle 6402 only for timber doors, round, matt stainless steel



Recessed handle 6403 only for glass doors, angular, stainless steel colour or black.edition in Jet black



Design recessed handle 3649 only for timber doors, oval, matt stainless steel



Design recessed handle 3648 only for timber doors, angular, matt stainless steel or black.edition in Jet black



Recessed handle FSB 4212, oval, matt stainless steel or aluminium



Recessed lever handle FSB 4251, angular, fastenings for pushing in, matt stainless steel



Recessed handle FSB 4250, fastenings for pushing in, only for timber doors, matt stainless steel



Recessed lever handle FSB 4252, round, fastenings for pushing in, matt stainless steel



Recessed handle FSB 4253, square, fastenings for pushing in, matt stainless steel



Recessed handle Norma 3657, oval, matt stainless steel or black.edition in Jet black

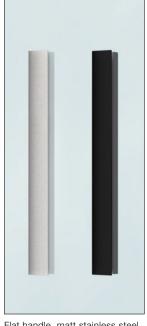


Recessed handle Rondell 3659, round, matt nickel or black. edition in Jet black

Bar handles for timber and glass doors



Bar handle pair Basic, round, matt stainless steel or black. edition in Jet black



Flat handle, matt stainless steel or black.edition in Jet black



Bar handle pair Basic, angular, matt stainless steel



Bar handle pair U-grip, round, matt stainless steel



Bar handle pair U-grip, angular, matt stainless steel



Bar handle combination Combi, flat handle

Door and frame types

Custom design and function



Rebated version with round edges

If you value a harmonious overall design, you can't go wrong with this version: The door leaf rests on the frame and has rounded door leaf edges for a harmonious appearance. The rebated door view with round edges is available for all timber doors, except DesignLine Stripe and ClassicLine Montana.

Rebated version with angular edges

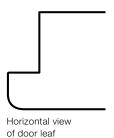
If you appreciate a particularly streamlined look, then we recommend this version. The door leaf rests on the frame and has a beautifully designed, angular edge. It is available for all timber doors except for ClassicLine Carolina. In the Duradecor surface finishes with 4Protect edge guard and in the lacquer surface finish, this version boasts a perfectly seamless look.

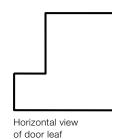


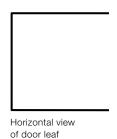
Flush version

Are you looking for an exclusive door view in your home, with a virtually flush-fitting transition to the frame? Then we recommend a flush-closing door leaf, which harmonises particularly well with modern interior design concepts. This version is available for all timber doors with the exception of ClassicLine Carolina. In the Duradecor surface finishes with 4Protect edge guard and in the real lacquer surface finish, this version impresses with a perfect seamless look.





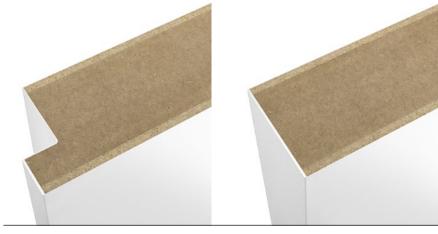






The quadruple edge guard offers impressive features:

- 1. High impact resistance
- 2. High wear resistance
- 3. High scratch resistance
- 4. Seamless look, meaning that unlike conventional doors, no unsightly edge disturbs the high-quality door view.

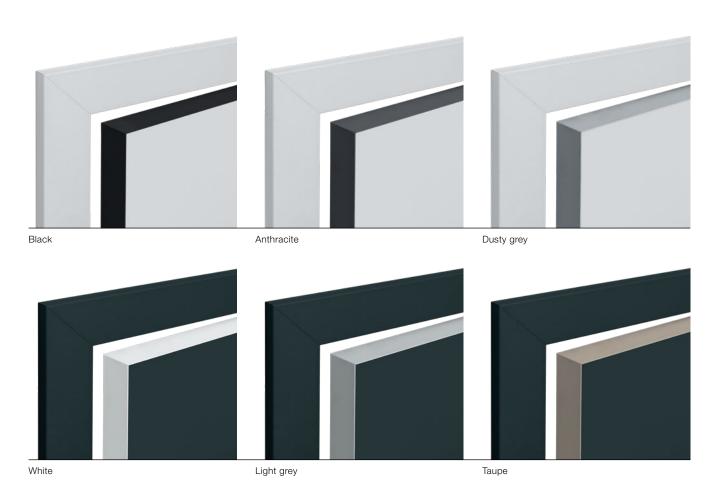


Rebated version with angular edges

Flush version

Contrasting edge 4Protect

The 4Protect contrasting edge in 6 colours gives timber doors with the Duradecor surface a special finishing touch.



Door and frame types

Custom design and function



Honeycomb insert

The honeycomb is a door inlay that retains its shape and has an excellent price-performance ratio.



Tubular chipboard spacers

The door inlay consists of individual spacers that are arranged in the best possible layout. This means the door leaf is especially sturdy and suitable for heavy wear.



Tubular chipboard plate

The solid plate with horizontal tubes gives the door leaves a high surface stability. These high-quality residential internal doors are suitable for even extremely heavy wear.



Solid chipboard

The high-quality solid chipboard door leaves have the highest leaf rigidity and are suitable for particularly heavy wear. Doors with glazing cut-outs are available with solid chipboard as standard.



Profile frame
With rounded edges

Profile frame

With angular edges (only for lacquer surface)



Profile frame

With profiling for ClassicLine Georgia and Carolina



Block frame

For fitting in the opening or **fascia frame** for fitting in front of the wall



90° DOOR FRAME

If you appreciate a highly linear door view, we recommend our 90° door frame. Unlike a frame with a mitre cut, the frame cladding used in this case has vertical edges. This results in a particularly harmonious look when combined with classic door styles. This option is also available with a high-quality stainless steel cover plate for flush and rebated timber doors with a brilliant real lacquer surface finish.

Steel frame VarioFix

The perfect combination of design, robustness and a long service life

High-quality design

For the steel frame VarioFix, the corner joints feature high-quality welding and a flush polish, meaning there are no visible mitre cuts in the frame corners. In flush-closing doors, the robust construction guarantees a uniform gap dimension, as the frame can no longer warp after fitting.

Ideal combination

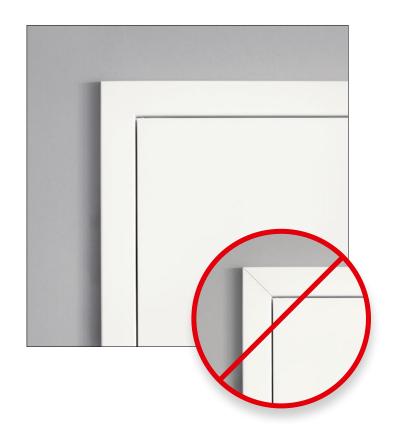
The steel frame harmonises perfectly with other timber frames due to a frame face of 55 mm on both sides. To match our door leaves in Duradecor White lacquer and real lacquer Traffic white, the VarioFix frame is available in Traffic white RAL 9016 with a white sealing profile or in RAL as desired. The frame can be combined with glass or timber door leaves.

Particularly long-lasting

Thanks to the high-quality powder coating, the frame can withstand run-ins with toy cars or vacuum cleaners, and any damage to the surface is easy to repair. Even cleaning water and a thorough washing cannot damage the frame.

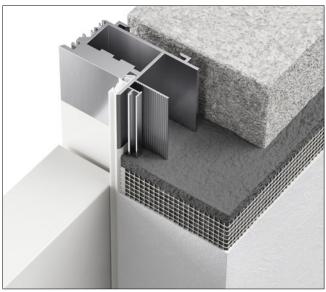
Fast fitting

The VarioFix steel frame can be fitted to all wall types without screw fitting, using 2C foam, like a timber frame. This results in time savings of up to 50% during fitting compared with standard steel frames. Wall tolerances of up to 20 mm are no problem for the steel frame VarioFix. The adjustable decorative rebate easily compensates for different wall thicknesses during renovations and new construction projects.

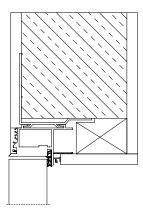








Additional use of a flexible woven fabric prevents cracks from forming in the plaster.



Horizontal sectional view with flush-closing door

The beauty of the invisible

If you value clear design language and appreciate clean, modern design, then the Zeroline frame is the perfect choice. The minimalist appearance impresses with a flush-fitting door leaf, virtually invisible frame construction owing to a frame face of just 2 mm, plus concealed hinges. This door leaf / frame combination is a perfect fit for ambitious designs.

Frame with fabric as standard

The frame is equipped as standard with a woven fabric tape which is applied to the plaster to prevent crack formation. This completely integrates the frame into the wall.

Flush-fitting skirting boards

Skirting boards to match the frame and onto which the plaster can be directly applied are available. Skirting boards can therefore be integrated flush into the wall.

Equipment features

- Flush-closing door leaf
- 45 mm door leaf thickness
- Concealed hinges
- Magnetic catch lock

Nominal sizes

Max. height: 2250 mm Max. width: 1250 mm

Reverse timber door

The door has a flush-fitting view on the hallway side

Opens through the frame into the next room

If you require a matching, flush-fitting door view on the hallway side and the doors need to open through the frame into the room beyond – and not into the hallway as usual – then we recommend our reverse-opening doors (as shown, bottom right).

Elegant appearance

Concealed hinges emphasise the minimalist, modern door view.

Easy to combine

Due to the identical appearance of the door leaf and frame with flush-fitting transition, reverse-opening doors can be readily combined with flush-closing doors in the same room or hallway. This results in a harmonious and welcoming overall ambience.

Equipment features

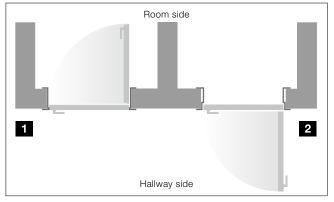
- Flush-closing door leaf with reveal rebate
- 45 mm door leaf thickness
- · Concealed hinges
- Magnetic catch lock
- Opening limiter

Nominal sizes

Max. height: 2489 mm Max. width: 1174 mm







The reverse opening door (left-hand hinged) opens into the room and the normally opening flush-closing door (right-hand hinged) opens into the hallway 2

Overview table

For timber doors

		Door sty					
		ProLine	DesignLine Stripe 15	DesignLine Groove	DesignLine Steel	DesignLine Plain	DesignLine Rail
Surfaces							
Duradecor							
Rebated angular	[h	•	0	-	•	•	•
Rebated round	Γ	•	_	-	•	•	•
Flush angular		•	0	-	•	•	•
Duradecor texture							
Rebated angular	Γ	•	_	-	•	•	•
Rebated round	\Box	•	_	-	•	•	•
Flush angular		•	-	-	•	•	•
Ultra matt							
Rebated angular	<u></u>	_	_	-	•	_	_
Rebated round	<u></u>	_		_	•	_	
Flush angular		_	_	_	•	_	_
Slate							
Rebated angular	<u></u>	_		-	•	•	_
Flush angular		_		-	•	•	_
Linen							
Rebated angular	<u> </u>	_		_	•	•	_
Rebated round	<u></u>	-	_	-	•	•	_
Flush angular		_		-	•	•	
Real lacquer / real lacquer matt							
Rebated angular	<u> </u>	•		•	•	•	•
Rebated round	<u></u>	•	_	•	•	•	•
Flush angular		•		•	•	•	•
Real wood veneer							
Rebated angular	<u> </u>	•				-	0
Flush angular		•		-	-	-	0

ullet = Available for all decors / colours \bigcirc = Not available for all decors / colours

ClassicLine	ClassicLine	ClassicLine	ClassicLine	Honeycomb	Tubular chipboard	Tubular	Solid chipboard
Carolina	Georgia	Montana	Kontura	insert	spacers	chipboard plate	Solid Chipboard
							·
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	-				-	-	-
						- •	

Function and construction project doors

For more security and convenience

Climate and apartment entrance doors

	WET system 1 1)	WET system 2*	WET system 3*	
Door thickness approx.	40 mm	46 mm	52 mm	
Max. dimensions	2110 × 985 mm	2235 × 1110 mm	2485 × 1235 mm ²⁾	
Linkage door closer	0	0	0	
Slide rail door closer	0	0	0	
VarioFix frame	0	0	0	
Climatic class 3	•	•	•	
Acoustic rating category 1	•	-	-	
Acoustic rating category 2	-	•	-	
Acoustic rating category 3	-	•	•	
RC2 security features	-	0	0	
RC3 security features	-	-	•	

^{● =} Standard equipment ○ = Optional equipment

Fire-rated doors / smoke-tight doors

	Smoke-tight door 3)	T30 / El ₂ 30 fire-rated door 4)	T30 garage connecting door	T90 / El ₂ 90 fire-rated door ⁵⁾
Door thickness approx.	46 mm	50 mm	70 mm	70 mm
Max. dimensions	2235 × 1110 mm	2235 × 1235 mm	2235 × 1235 mm	2485 × 1235 mm
Linkage door closer	0	•	0	•
Slide rail door closer	•	0	•	0
T30 / El ₂ 30 Fire-retarding	-	•	•	-
T90/El ₂ 90 Fire-proof	-	-		•
Smoke protection	•	0	•	0
Climatic class 2	-	•	-	•
Climatic class 3	0	0	•	0
Acoustic rating category 1	0	0	•	0
Acoustic rating category 2	•	0	0	0
Acoustic rating category 3	0	0	0	-
RC2 security features	0	0	•	0
RC3 security features	-	-	0	0

^{● =} Standard equipment ○ = Optional equipment

¹⁾ Depending on door width and fitting position

²⁾ With RC3: 2235 × 1110 mm

 $^{^{\}rm 3)}\,\mbox{Only ProLine, other door versions on request}$

⁴⁾ Only for ProLine, Groove, Steel, Plain and ClassicLine Kontura

⁵⁾ Only for ProLine Duradecor





Spyhole 1

With an optional spyhole, you can see who is standing in front of your door at any time without having to open it.

Electric strike 2

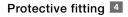
With the optional electric strike catch, you can conveniently open your door via a switch inside the home.





Lock equipment 3

Option of self-locking automatic lock or motor lock



Option of long escutcheon / rose escutcheon ES 1 or long escutcheon / long escutcheon ES 2



As standard or optional for single-leaf doors (depending on design)





Slide rail door closer 6

As standard or optional for single-leaf and double-leaf doors (depending on design)



(Profile cylinder not included in the scope of delivery) As standard in black plastic, or optionally as a stainless steel lever handle (see page 92).





Door lock operator SmartKey 8 Available in white or silver, incl.

hand transmitter HSE 4 SK BS with labelled buttons.

Dimensions and technical manual

For timber doors

Door leaf

- Approx. 40 mm or 45 mm thick (for doors with real wood veneer)
- Frame construction made of solid timber / timber material with additional frame reinforcement, can be shortened by 25 mm at bottom
- For double-leaf doors: with counter rebate ¹⁾
- Climatic class I duty category N to S (depending on version)
- Ready to hang acc. to DIN 18101
- Suitable for timber profile frames or standard frames made of steel

Frame

- Wall thickness adjustable – 5 mm/+ 15 mm or – 5/+ 10 mm (for doors with real wood veneer)
- Seal inserted at the factory, chamfered

Frame dimensions

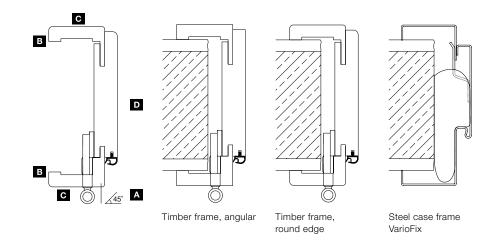
- Edge radius 3 mm
- B Wall edges
 - 16 mm
 - 23 mm
- Cladding widths
 - 60 mm
 - 70 mm ²⁾
 - 80 mm
 - 100 mm
- Jamb lining
 - 25 mm thick

Vertical view

Rebated	Flush
OFF	OFF

Nominal size height		1875	2000	2125	2250
Wall opening		1880	2005	2130	2255
Overall door leaf dimension	Rebated	1860	1985	2110	2235
Overall door leaf differision	Flush	1847	1972	2097	2222
Leaf rebate dimension		1847	1972	2097	2222
Clear passage dimension		1843	1968	2093	2218
Frame hold dimension		1856	1981	2106	2231
Overall lining dimension		1868	1993	2118	2243
Overall frame dimension For 60 mm cladding (for 80 mm cladding +20 mm)		1916	2041	2166	2291

Frame types

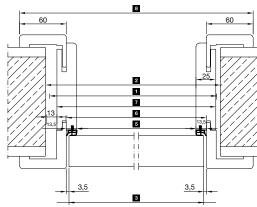


²⁾ Only available with 23 mm wall edge

Horizontal view - single-leaf

Rebated 60 60 13 13.5 13.5 13.5 13.5



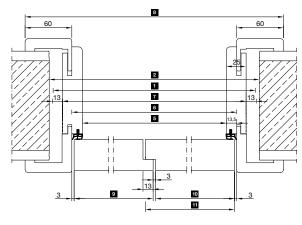


Nominal size width		625	750	875	1000	1125	1250
Wall opening		635	760	885	1010	1135	1260
Overall door leaf dimension	Rebated	610	735	860	985	1110	1235
Overall door leaf diffiension	Flush	584	709	834	959	1084	1209
Leaf rebate dimension		584	709	834	959	1084	1209
Clear passage dimension		564	689	814	939	1064	1189
Frame hold dimension		591	716	841	966	1091	1216
Overall lining dimension		614	739	864	989	1114	1239
Overall frame dimension		711	836	961	1086	1211	1336

Horizontal view - double-leaf

Rebated

Flush



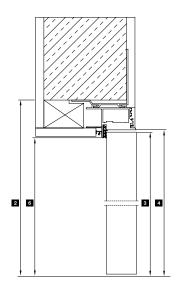
113

Nominal size width		1250	1375	1500	1750	1875	2000	2250	2500
Wall opening		1260	1385	1510	1760	1885	2010	2260	2510
Clear passage dimension		1176	1301	1426	1676	1801	1926	2176	2426
Frame hold dimension		1203	1328	1453	1703	1828	1953	2203	2453
Overall lining dimension	<u> </u>	1226	1351	1476	1726	1851	1976	2226	2476
Overall frame dimension		1323	1448	1573	1823	1948	2073	2323	2573
Overall door leaf dimension	Rebated	610	735	735	860	985	985	1110	1235
Traffic leaf	Flush	597	722	722	847	972	972	1097	1222
Overall door leaf dimension	Rebated	610	610	735	860	860	985	1110	1235
Fixed leaf with meeting style 3)	Flush	597	597	722	847	847	972	1097	1222
Overall door leaf dimension	Rebated	623	623	748	873	873	998	1123	1248
Fixed leaf with counter rebate	Flush	610	610	735	860	860	985	1110	1235

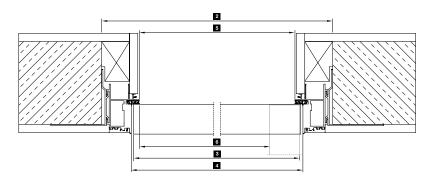
Dimensions and technical manual

ZeroLine frame

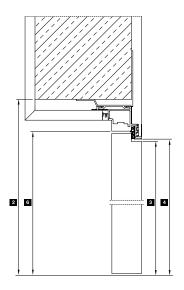
Vertical view with flush door leaf



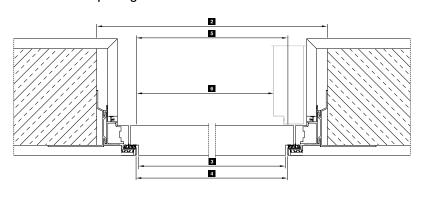
Horizontal view with flush door leaf



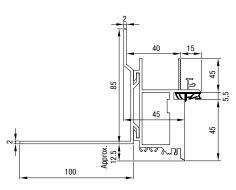
Vertical view with reverse-opening door leaf



Horizontal view with reverse-opening door leaf



ZeroLine frame dimensions



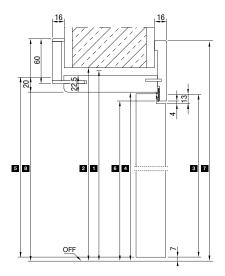
1	Nominal size width	750	875	1000	1125	921	1045
2	Wall opening	760	885	1010	1135	931	1055
3	Overall door leaf dimension 1)	663	788	913	1038	834	958
4	Frame hold dimension 1)	670	795	920	1045	841	965
5	Clear frame dimension 1)	646	771	896	1021	817	941
6	Clear passage dimension 1)	610	735	860	985	781	905
1	Nominal size height	2000	2125	2250	2026	2151	
2	Wall opening to FFL	2005	2130	2255	2031	2156	
3	Overall door leaf dimension 2)	1949	2074	2199	1975	2100	
4	Frame hold dimension to FFL 2)	1960	2085	2210	1986	2111	
5	Clear passage dimension to FFL 2)	1948	2073	2198	1974	2099	

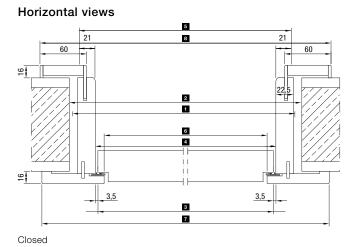
All dimensions for Zeroline frame with flush door leaf $^{1)}$ For Zeroline frame with reverse-opening door leaf – 6 mm $^{2)}$ For Zeroline frame with reverse-opening door leaf – 3 mm

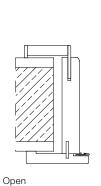
Dimensions and technical manual

Reverse-opening doors

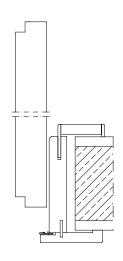
Vertical view







(Left-hand hinged)



	Min.					M
Nominal size width	674	750	875	1000	1125	11
Wall opening	684	760	885	1010	1135	11
Overall door leaf dimension	610	686	811	936	1061	11
Frame hold dimension	617	693	818	943	1068	1
Frame nominal dimension	659	735	860	985	1110	1
Clear passage dimension	594	670	795	920	1045	10
Overall frame dimension side view	754	830	955	1080	1205	12
Overall frame dimension opening side	760	836	961	1086	1211	12
Nominal size height	1875	2000	2125	2250	2489	
Wall opening to FFL	1880	2005	2130	2255	2494	
Overall door leaf dimension	1835	1960	2085	2210	2449	
Frame hold dimension to FFL	1847	1972	2097	2222	2461	
Frame nominal dimension	1860	1985	2110	2235	2474	
Clear passage dimension to FFL	1836	1961	2086	2211	2450	
Overall frame dimension side view	1916	2041	2166	2291	2530	
Overall frame dimension opening side	1919	2044	2169	2294	2533	
					Max.	

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