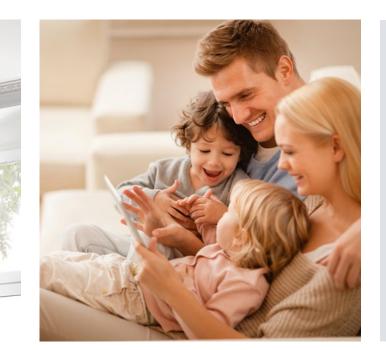


RESIDENTIAL INTERNAL DOORS

NEW. Glass doors in loft design, real wood veneer doors, reverse-opening doors, Zeroline frame







4

Good reasons to try Hörmann residential internal doors.



14

Door styles. Inspirations.



Design. Equipment. Accessories.



Responsibility for generations

The Hörmann family business has over 85 years of experience as a construction component specialist. This gives us an obligation to both current and future generations. That's why environmental responsibility plays such an important role for us. With this in mind, we develop innovative solutions for sustainable products and intelligent environmental protection.



"A GOOD REPUTATION MUST BE EARNED."

August Hörmann

In keeping with the tradition started by the company's founder, the Hörmann brand is a true promise of quality and, with sales of over 20 million doors and operators, is one of Europe's most successful suppliers. Due to the comprehensive international sales and service network, Hörmann is your strong partner for high-quality construction components.



WE THINK AND ACT GREEN. As a family business, we are very conscious of our responsibility to future generations and offer all products for residential construction CO_2 -neutral as standard. The Hörmann sustainability strategy aims to reduce and avoid emissions. We cover 100% of our electrical power needs at all European production sites* with genuine green electricity from renewable sources. We also apply many other measures to reduce our consumption and save more than 75000 tonnes of CO_2 each year. We work with ClimatePartner to offset the remaining emissions by supporting certified climate protection projects.

* Except for Maviflex in France



You can find further information at www.hoermann.com/sustainability



Brand quality made in Germany



The family-owned company Hörmann offers all important construction components for building and renovating projects from a single source. We manufacture in highly specialised factories using state-of-the-art production technologies. Our employees work intensively on new products, continual further developments and improvements to details. The results are patents and unique products on the market.



LONG-LASTING. GUARANTEED. All doors are developed and manufactured by Hörmann. Endurance tests under real conditions ensure mature series products with Hörmann quality. For this reason and thanks to quality assurance without compromise, you can enjoy a Hörmann residential internal door for years to come. You are literally choosing a door for life.

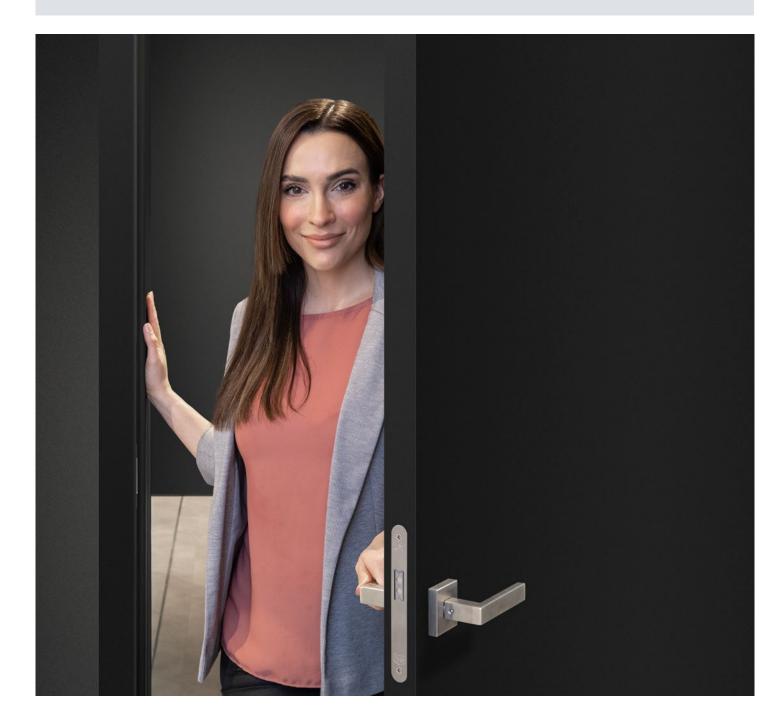
CONVINCING PREMIUM WORKMANSHIP. For the door and frame construction, we rely exclusively on high-quality timber materials. Screw connections guarantee an excellent fit and seamless frame appearance. Frame reinforcements in the door leaf and sturdy door fittings ensure high stability and resistance. The modern, inhouse production technology for the Duradecor surface finish impresses with consistently high quality and an impact resistance that is on average 48% better* than that of tested CPL surfaces of other manufacturers.

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			Seite	1 von 3					
Auftraggeber (AG):	Hörmann KG Verkaufsgesellschaft Upheider Weg 94 - 98 33803 Steinhagen								
Auftrag vom:	11.03.2013								
Prüfgegenstand:	6 Türblätter mit CPL-Beschichtung (Variante 1 + 6) verschiedener Hersteller 3 Türblätter mit Duradecor-Beschichtung (Variante 7 - 9) von Hörmann								
Probennahme:	Anlieferung durch AG am 14.03.2013								
Prüfauftrag:	Durchführung ausgewählter Prüfungen an Türblattoberflächen								
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*) except Duradecor ultra matt

Premium quality that you can feel in form and design

Your interior style sets the tone! Are you looking for residential internal doors that harmonise with your home? Get ready to be impressed by the high-quality Duradecor surface finish with vibrant colours, perfectly reproduced timber decors and expressive textures. You can also choose from numerous real lacquer surface finishes and real wood veneers. Or you can design your residential internal doors yourself with the paintable priming film. It doesn't get any more individual than that!







Extremely impact-resistant

PERMANENT DURABILITY. With an impact resistance that is on average 48% better, the high-quality Duradecor surface finish is vastly superior to CPL surfaces from other manufacturers. It is also especially easy to clean, heat-resistant and almost as robust as a kitchen worktop.



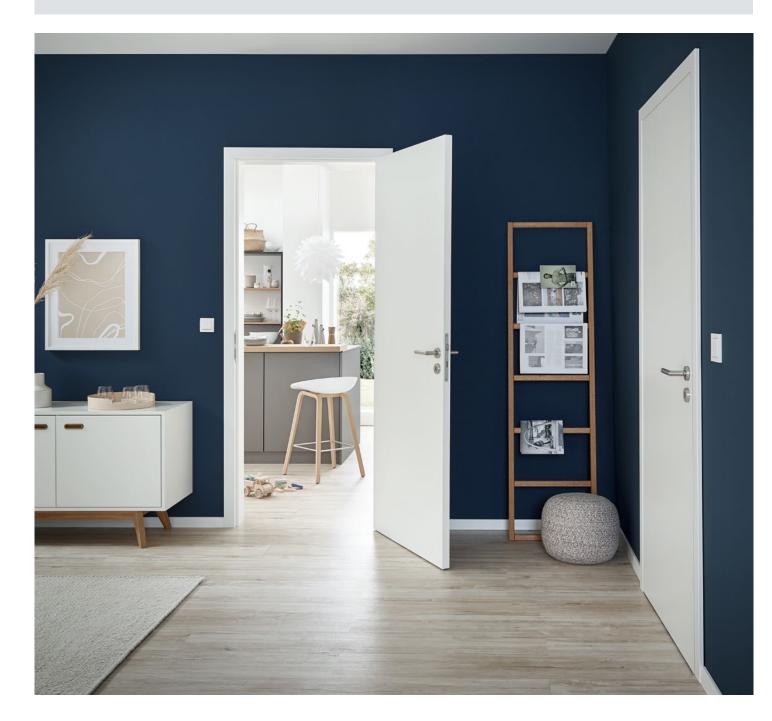
ULTRA MATT. Fingerprints on residential internal doors? Not with Duragrain ultra matt! That's because this surface finish combines high resistance to fingerprints and other soiling with an exquisite matt deluxe appearance in a previously unattainable matt finish. When it comes to both aesthetics and feel, the ultra matt surface finish is in a league of its own!



VIBRANT COLOUR EFFECT. The lacquered surface of our timber doors has a classic and high-quality look. The even, multi-layer coating on the whole unit, made up of the frames and door leaf, results in a uniform surface finish and a seamless edge transition. The deep and brilliant colour effect is truly impressive.

Impressive right down to the tiniest detail!

We want our residential internal doors to impress you right down to the tiniest detail. You can enjoy your Hörmann residential internal doors for years to come thanks to clever features such as the 4Protect edge guard or our new light-impermeable seal that blocks out light from an adjoining room for an undisturbed and restful night's sleep.





RESISTANT EDGE. The 4Protect edge guard on flushclosing doors and rebated doors with angular edges offers a high resistance to impact, wear and scratches. This means that doors with a Duradecor surface finish are ideally protected against everyday wear and tear.

SEAMLESS WHITE. The rebate edge of all doors with a white Duradecor surface finish is specially coated for a seamless appearance. In addition, the 4Protect edge guard ensures a seamless transition to the door leaf in doors with angular edges. You can enjoy a continuously white door view without the bothersome unsightly edges that standard doors have.

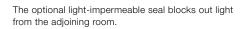


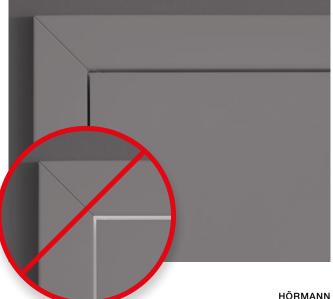
LIGHT-IMPERMEABLE WHITE SEAL. NEW.

Hörmann's brand quality impresses with exquisite details. Take the new light-impermeable seal, for example. With no visible light gap in our flush-closing doors, you'll no longer be disturbed by light from the adjoining room. This seal is only available as optional equipment for on-site fitting from Hörmann.

4Protect edge guard with seamless appearance on flush-closing doors and rebated doors with angular edges







The long-lasting frame

Our high-quality timber and steel frames give your home twice the pep: the elegant, stylish appearance creates a pleasing ambience, and the frames are also extremely durable. Their high-quality, robust design makes them hard-wearing, and they are easy to clean and maintain over the long term.











HIGH-QUALITY TIMBER FRAME. The elegant 3 mm 1 edge radius impresses with a modern rectangular look and a seamless edge finish. The 25 mm-thick jamb lining 2 ensures high form stability, and the premiumquality Duradecor surface finish 3 also makes the frame particularly resistant to impacts and scratches.

 \rightarrow For further information, see page 86 onwards.

ROBUST STEEL FRAME VARIOFIX. All our residential internal doors are also available with the powder-coated VarioFix steel frame. The corner joints feature high-quality welding and a flush polish. This means that there are no visible mitre cuts in the frame corners. The robust frame construction can withstand runins with toy cars and vacuum cleaners. Thanks to the high-quality galvanisation, even cleaning solutions cannot damage the frame.

→ Further information can be found on page 105.

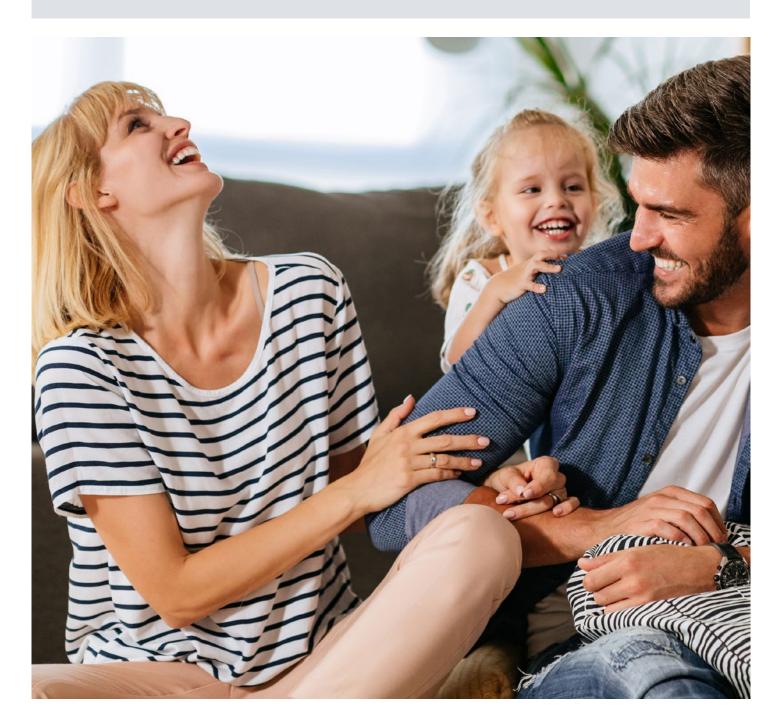
MINIMALISTIC ZEROLINE FRAME. NEW.

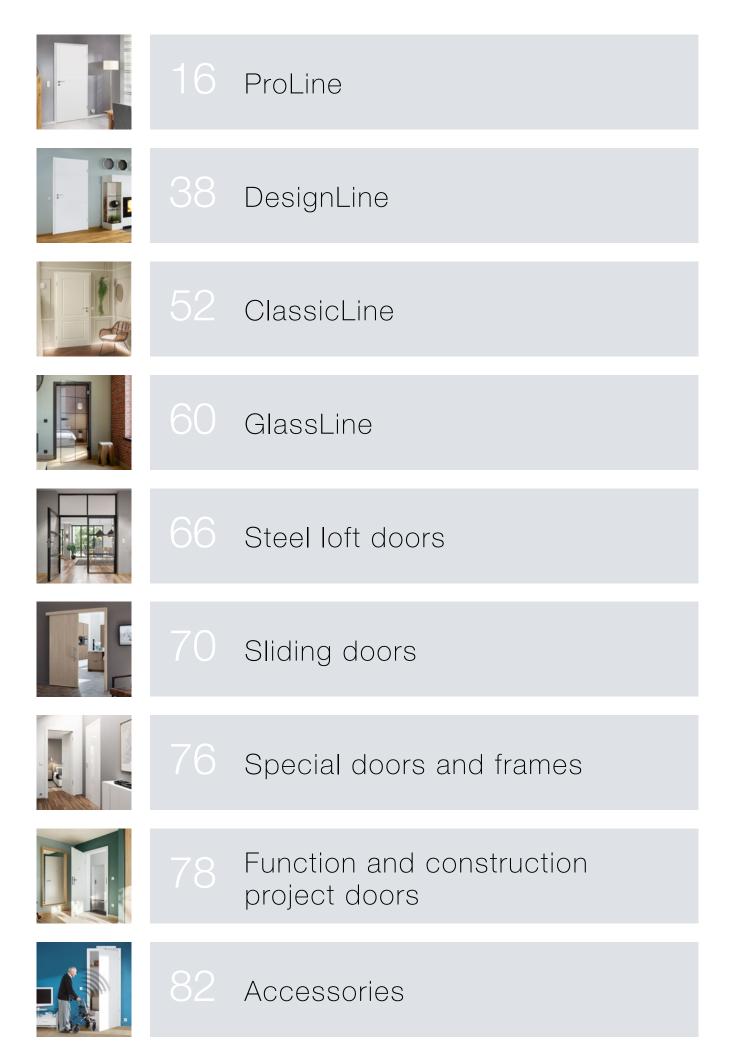
The Zeroline frame **4** impresses with its clean lines and minimalist design, enabling a perfectly flush-fitting wall and door leaf, virtually invisible frame construction and concealed hinges. (Fig. **5** Standard frame with flush door leaf)

→ Further information can be found on page 106.

Discover a new level of interior comfort

Are you looking for premium residential internal doors in a classic or modern style, with expansive glazing, elegant accents or a cool loft design? Hörmann can give you the residential internal door that perfectly suits you and your furnishings.





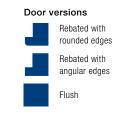






ProLine

TIMELESSLY ELEGANT. Do you value the feel-good factor in your home? Then the doors from the ProLine series are the perfect choice for you. The door leaf in a flush or rebated version, combined with your preferred colour or your preferred decor, creates a cosy atmosphere that invites you to relax. Discover all design possibilities on the next pages.



→ Further information about the door versions can be found on page 102.





Rebated, single-leaf

Rebated, double-leaf





Flush, single-leaf

Flush, double-leaf



PAGE 16/17. Rebated timber door ProLine, Duradecor White lacquer, lever handle Linea matt stainless steel

LEFT. Rebated timber door ProLine, Duradecor White lacquer, lever handle Linea matt stainless steel



Flush, single-leaf with glazing LA 11



Rebated, single-leaf

with glazing DIN LA





Extremelv impact-resistant

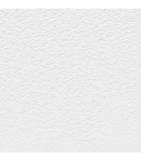


DURADECOR SMOOTH. The extremely impact-resistant Duradecor surface finish is the right choice for your home. Whether you're keen on elegant White lacquer, modern grey or cosy timber decors, you're sure to find a residential internal door to suit your taste. Our flush-closing doors and rebated doors with angular edges in the Duradecor surface finishes White lacquer, Light grey, Dusty grey, White Parchment and White Ash are equipped with the high-quality 4Protect edge guard as standard.

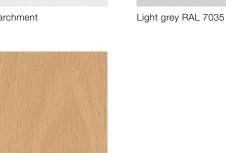
 \rightarrow Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS AND DECOR





White Parchment



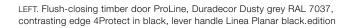




White Ash

French Beech

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. Please consult with your local Hörmann sales partner.







Dusty grey RAL 7037



22



Duradecor Extremely impact-resistant



DURADECOR TEXTURE. This surface stylishly combines a feeling of real wood with ease of care. A wood grain texture is embossed into the door leaf, making the characteristic wood texture palpable. Flush-closing doors and rebated doors with angular edges in the Duradecor texture surface finish Brushed White are equipped with the high-quality 4Protect edge guard as standard.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

DECORS



Grey Oak*



Brushed Salted Oak



North Oak* .NEW



Brushed Larch, light* .NEW

Natural Oak* .NEW

Wild Oak*





Brushed White*



Brushed Larch, dark* .NEW

Brushed Pine



Alpine Oak* .NEW

The decors shown are subject to the limitations of the printing process and cannot be regarded as binding. **Please consult with your local Hörmann sales partner**.

*) also with vertical grain

LEFT. Flush-closing timber door ProLine, Duradecor Wild oak with vertical grain, contrasting edge 4Protect in black, lever handle Linea Planar black.edition





Extremely impact-resistant

4Protect edge guard



No fingerprints

DURADECOR ULTRA MATT. This particularly elegant surface finish will impress even the most discerning customers in terms of both aesthetics and feel. Ultra matt combines high resistance to fingerprints and other soiling with an exquisite matt deluxe appearance in a previously unattainable matt finish.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS



White

Taupe



Dusty grey





Black .NEW

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.

LEFT. Flush-closing timber door ProLine, ultra matt Anthracite grey, lever handle Linea matt stainless steel







4Protect

edge guard



DURADECOR SLATE. We recommend this textured surface finish for a modern yet cosy interior design. The light-shadow contrast on the raised texture gives it a very pleasant and natural vibrant appearance. This variant is also available as a glass door.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS



White



Taupe





Dusty grey

Anthracite



Black .NEW

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.



GlassLine slate Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey, Dusty grey (shown), Taupe or White

LEFT. Flush-closing timber door ProLine, Slate Dusty grey RAL 7037, lever handle Linea black.edition





Extremely impact-resistant



4Protect edge guard DURADECOR LINEN. With its fine, tangible structure, the Linen surface finish blends particularly well with wood shades and suits a sophisticated, rustic-modern decorative style. At the same time, the surface is robust and easy-to-clean. The Linen surface finish is also available to choose as a glass door.

→ Further information about the Duradecor surface finish and 4Protect edge guard can be found on page 9 onwards.

COLOURS



White



Taupe



Dusty grey

Anthracite



Black .NEW

The colours and decors shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.



GlassLine Linen Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey (shown), Dusty grey, Taupe or White

LEFT. Rebated timber door ProLine, Linen Anthracite grey, lever handle Karee black.edition





Vibrant colour coating



Choice of RAL colours **REAL LACQUER.** Lacquered surface finishes with brilliant colour effects make your timber doors something rather special. Customise your home with Hörmann's residential internal doors in any RAL colour you desire. Both the door leaf and the frame have a smooth, uniform coating, including a seamless edge transition. The result is a radiant, rejuvenated ambience.

PREFERRED COLOURS





Traffic white RAL 9016



Dusty grey RAL 7037





Light grey RAL 7035



Taupe RAL 7048

L 7037 Anthracite grey RAL 7016 Jet black RAL 9005

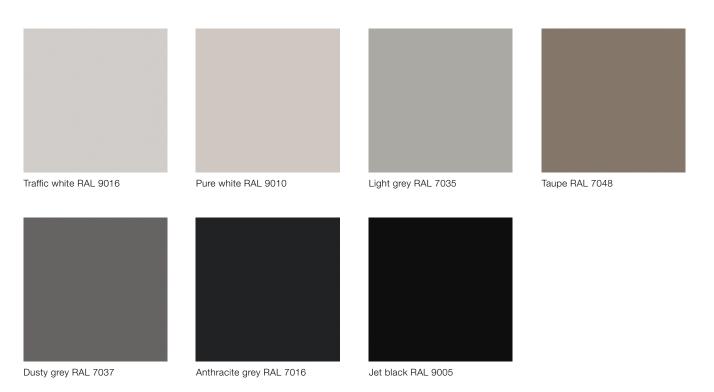
The colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. **Please consult with your local Hörmann sales partner**.





Vibrant colour coating **REAL LACQUER MATT.** Timber doors with a matt lacquered surface finish are a current trend in high-quality interior design. We have developed our new matt lacquered preferred colours precisely for this purpose. They refine modern interiors and provide for a markedly stylish ambience. The perfectly processed surface finish with an even coating and a seamless edge transition radiates simple elegance.

COLOURS



The colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. Please consult with your local Hörmann sales partner.



REAL WOOD VENEER Natural, cosy, unique – Hörmann real wood veneers are produced from high-quality real timber and are truly unique.

VENEERS .NEW



Canadian Maple matt*



Limba matt



American Walnut matt*



Beech matt*



Sapeli matt*



European Oak planked matt



White Oak matt*



Core Beech matt*



Wild Oak matt*



Knotty Oak matt*



American Cherry Tree matt*



Smoked Oak matt

The veneers shown are subject to the limitations of the printing process and cannot be regarded as binding. **Please consult with your local Hörmann sales partner**.

LEFT. Rebated timber door ProLine, real wood veneer





American Walnut matt,

Listello

White Oak matt, Listello



Core Beech matt, Quirin Q1



Core Beech matt, Quirin Q2



Smoked Oak matt, Listello



Core Beech matt, Quirin Q3



Style 15 Knotty Oak matt with veneer grain direction and black joints

LEFT. Rebated timber door ProLine, real wood veneer White Oak matt, Listello



Style 29 Knotty Oak matt with veneer grain direction and black joints



Style 31 Knotty Oak matt with veneer grain direction and black joints

Real wood veneer variants .NEW

Listello

This horizontal real wood veneer can be supplied as White Oak matt, American Walnut matt and Smoked Oak matt, and the stripe (measuring around 18–28 mm) lends an extremely elegant look.

Quirin

Combining horizontal with vertical veneer grain directions creates stylish door views. This variant is available in all veneers (except for Limba matt, Euro. Oak planked matt and Smoked Oak matt).

Versions

- Q1 with narrow vertical grain on both sides and wide horizontal grain in the middle,
- Q2 with narrow vertical grain and wide horizontal grain,
- Q3 with narrow horizontal grain and wide vertical grain

Black

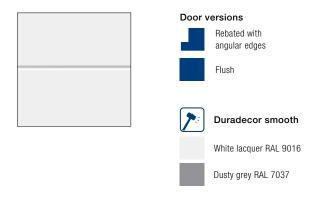
These three modern door views are created by milled joints in a solid black top strip. This variant can be supplied in Knotty Oak matt veneer with a clear matt lacquer surface finish.



DesignLine Stripe 15

The Stripe style with embossed grooves offers you a tasteful design with a little something extra. Flushclosing doors and rebated doors with angular edges are equipped with the high-quality 4Protect edge guard as standard.

→ Further information about the surface finish and colours can be found in the ProLine section starting on page 19.





Stripe 15 Duradecor Dusty grey RAL 7037



Stripe 15 Duradecor White lacquer RAL 9016



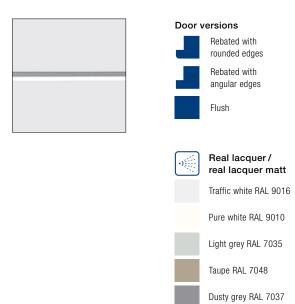
Matching glass door GrooveGlass 15/5 Clear glass surface (single-pane safety glass) with matt style (silkscreen), stripe width 5 mm



DesignLine Groove GlassLine GrooveGlass

GROOVE. The grooves milled into the door leaf and the high-quality lacquer finish make the Groove style an elegant eye-catcher. Matching glass doors are available for the DesignLine Groove styles for the perfect mix of timber and glass doors.

→ Further information about the surface finish and colours can be found in the ProLine section starting on page 19.



1

Groove 14 Real lacquer Traffic white RAL 9016



GrooveGlass 14 Matt glass surface (singlepane safety glass, sandblasted) with clear style



GrooveGlass 14 Clear glass surface (singlepane safety glass) with matt style (sand-blasted)

Anthracite grey RAL 7016

Jet black RAL 9005 Choice of RAL (not for real lacquer matt)





Groove 15



GrooveGlass 15/5 Matt glass surface (single-pane safety glass, sand-blasted) with clear style, stripe width 5 mm



GrooveGlass 15/5 Clear glass surface (single-pane safety glass) with matt style (silkscreen), stripe width 5 mm



Groove 16





Groove 23



Groove 27





GrooveGlass 29 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)









GrooveGlass 50 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)

All timber doors in real lacquer, Traffic white RAL 9016







GrooveGlass 20 Clear glass surface (single-pane safety glass) with matt style (V fluted glass)



GrooveGlass 20 Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Groove 21



GrooveGlass 29 Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



GrooveGlass 50 Black .NEW Clear glass surface (single-pane safety glass) with black lines (textured lacquer)

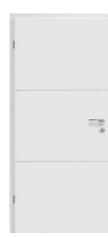


GrooveGlass 29 Black .NEW Clear glass surface (single-pane safety glass) with black lines

-

(textured lacquer)

Groove 51



Groove 31

10

GrooveGlass 51

Matt glass surface

(single-pane safety

glass, silkscreen)

with clear style



GrooveGlass 31 Black .NEW Clear glass surface (single-pane safety glass) with black lines (textured lacquer)



Groove 53



Groove 34



Groove 54







Groove 78



Groove 85



GrooveGlass 85 Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Groove 88





Groove 92



Groove 95 .NEW



Groove 101 .NEW



Groove 102 .NEW



Groove 104 .NEW



All timber doors in real lacquer, Traffic white RAL 9016

RIGHT. Rebated timber door DesignLine Groove 107, real lacquer Traffic white RAL 9016, lever handle Linea matt stainless steel





DesignLine Steel DesignLine Plain

Door versions



Rebated with rounded edges Rebated with angular edges

Duradecor smooth

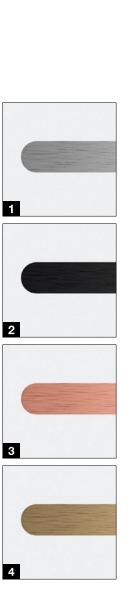
White lacquer RAL 9016

White Parchment

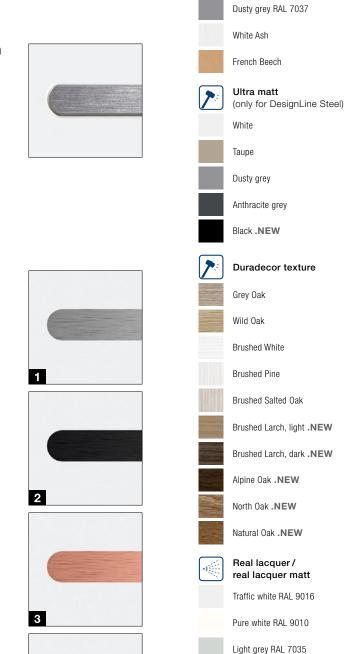
Light grey RAL 7035

STEEL. The Steel style represents a modern design thanks to the surface-mounted embellishments in a stainless steel look.

PLAIN. The Plain style creates elegant accents with inlaid and thus flush-fitting embellishments. For a modern and exclusive door design, you can choose from embellishments in 4 looks: stainless steel 1, black 2, bronze 3 or gold 4.



→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



LEFT. Flush-closing timber door DesignLine Plain 27 - 7, Duradecor White lacquer, black embellishments, contrasting edge 4Protect in black, lever handle Linea black.edition Taupe RAL 7048

Dusty grey RAL 7037

Jet black RAL 9005 Choice of RAL

Anthracite grey RAL 7016

(not for real lacquer matt)











Steel 27 / Plain 27 - 7



Steel 29



Steel 37







Steel 78



Plain 27 – 7 With black embellishments, door fittings black.edition



Matching glass door Loft design 1 – 5 Clear glass surface (single-pane safety glass) with black lines (textured lacquer)

All timber doors in Duradecor, White lacquer RAL 9016





DesignLine Rail

RAIL. We recommend the timber and glass combination as the perfect complement to the DesignLine timber door styles.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.

Rail 1 Clear glass Available in the glass types Clear and Clear white



Rail 2 Matt glass Available in the glass types Satinato and silkscreen, solid



Rail 1 Design glass Available in the glass styles Wave, Gropus matt, Gropus clear, Gisa, Jil, Raff, GrooveGlass 15 clear / matt (shown), GrooveGlass 29 clear / matt

→ Further information on the glass types can be found in the GlassLine section starting on page 61.

All doors in Duradecor, White lacquer RAL 9016

LEFT. Rebated timber glass door Rail 1, design glass GrooveGlass 15 clear / matt, Duradecor White lacquer, lever handle Linea matt stainless steel

Door versions



rounded edges Rebated with angular edges



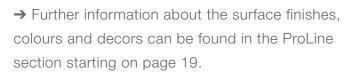






ClassicLine Carolina

The panel frames are created by embossed profiling in the door leaf. The high-quality lacquer coating means you can enjoy a smooth, vibrant colour surface. These especially cost-effective designs in a classic style are only available in our standard sizes.





Carolina 1



Carolina 1 With glazing cut-out Lugano



Carolina 2



Carolina 2 With glazing cut-out LA 2



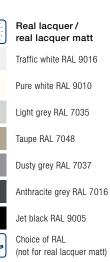




Door versions

Rebated with

rounded edges



All doors in lacquer, Traffic white RAL 9016

LEFT. Rebated timber door ClassicLine Carolina 1, real lacquer Traffic white RAL 9016, lever handle Linea matt stainless steel



ClassicLine Georgia

The high-quality profile strip is inlaid into grooves in the door leaf using traditional carpentry techniques, lending these styles a very elegant appearance that is the perfect match for classic interiors.

 \rightarrow Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.



Georgia 1



Georgia 2 With glazing cut-out



Georgia 3



Door versions



rounded edges Rebated with angular edges





White lacquer RAL 9016 White Parchment Light grey RAL 7035 Dusty grey RAL 7037 White Ash French Beech Duradecor texture Grey Oak Wild Oak Brushed White Brushed Pine Brushed Salted Oak Real lacquer / real lacquer matt Traffic white RAL 9016 Pure white RAL 9010 Light grey RAL 7035 Taupe RAL 7048 Dusty grey RAL 7037 Anthracite grey RAL 7016 Jet black RAL 9005

Duradecor smooth



Choice of RAL (not for real lacquer matt)

All doors in lacquer, Traffic white RAL 9016

LEFT. Rebated timber door ClassicLine Georgia 2, real lacquer Taupe RAL 7048, lever handle Vallis matt stainless steel



ClassicLine Montana

The high-quality finish of the frame look emphasises the simple elegance. The pared-back design suits both classic and modern interiors.

 \rightarrow Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.





Door versions

Rebated with



Montana 1 With glazing cut-out



Montana 2



Montana 3



Montana 4 With glazing cut-out



With glazing cut-out



All doors in lacquer, Traffic white RAL 9016

LEFT. Rebated timber door ClassicLine Montana 4, real lacquer Traffic white RAL 9016, lever handle Linea black.edition

With glazing cut-out



ClassicLine Kontura

The contour-milled profiles and slight V-groove lend the 46 mm-thick door leaf a particular charm, making it blend in perfectly with modern and period properties alike.

→ Further information about the surface finishes, colours and decors can be found in the ProLine section starting on page 19.





Door versions



Kontura 1 With glazing cut-out LA 2 1



Kontura 2



Kontura 3 With glazing cut-out LA





All doors in lacquer, Traffic white RAL 9016

LEFT. Rebated timber door ClassicLine Kontura 4, real lacquer Jet black RAL 9005, lever handle Linea matt stainless steel



GlassLine

MORE LIGHT FOR YOUR HOME. GlassLine doors offer you many clear advantages. Glass doors are elegant and chic. They give your home an open feeling and lend each room a very special charm. GlassLine is also particularly easy to clean: all the styles with sand-blasted glass feature nano coating – so you benefit from fewer fingerprints!



Laser technique

This glass finish offers fine details and shading. The depth effect creates fascinating impressions that are further enhanced by the brilliance of the glass door.



Sand-blasting

For those who value individuality, the sandblasting technique draws delicate designs in the glass surface. The matt surface finish with nano coating guarantees fewer fingerprints.





Silkscreen

Tip

Design meets superior surface finishing: the highly scratchresistant surface is easy to clean and resistant to soiling.

Particularly

easy to clean



Fluted glass

The fluted glass on the glass door is created by a fine V-groove. A clear or satinfinished glass is used depending on the preferred opaqueness. The fluted glass impresses with special patterns, its tactile feel and the extraordinary play of light produced by the prism effect.



Glass type Clear With this glass type, the glass door creates a subtle, interesting contrast. The iron oxide in the glass produces a slight "green shimmer".



Glass type Clear White The Clear White glass type creates an an almost colour-neutral transparency.



Single-pane safety glass All glass doors with styles feature 8 mm-thick single-pane safety glass. This glass type is also available in tinted or solid matt versions, as well as in a cool loft design.



Laminated safety glass This 10 mm-thick glass type consists of 2 panes that are firmly connected with a colour or matt plastic film.

LEFT. Glass door Gropus , fitting set Aronda Combi, matt stainless steel, lever handle Linea matt stainless steel



Agesa Clear glass surface (single-pane safety glass) with matt style (laser technology)



Jil Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Raff Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Gropus Clear glass surface (single-pane safety glass) with style (fluted glass)



Liko Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



Wave Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



Gropus Matt glass surface (single-pane safety glass, Satinato) with style (fluted glass)



Liko Matt glass surface (single-pane safety glass, sand-blasted) with clear style



Wave Matt glass surface (single-pane safety glass, sand-blasted, optionally in silkscreen) with clear style



Jada Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



Privat Matt glass surface (single-pane safety glass, sand-blasted) with clear style as desired



Slate Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey, Dusty grey, Taupe or White (shown)



Clear glass surface (single-pane safety glass) with matt style (sand-blasted)



Raff

Clear glass surface (single-pane safety glass, sandblasting, optionally in silkscreen) with matt style



Linen Clear glass surface (single-pane safety glass) with digital print motif in Black, Anthracite grey, Dusty grey, Taupe or White (shown)



Clear Clear glass surface (single-pane safety glass or laminated safety glass with plastic film inside)



Clear bronze Tinted glass surface (single-pane safety glass)



Clear grey Tinted glass surface (single-pane safety glass)



Dark grey Tinted glass surface (single-pane safety glass)



Master-Carré Glass surface (single-pane safety glass, Master-Carré)



Solid silkscreen Solid matt glass surface (single-pane safety glass, silkscreen)



Satinato Matt glass surface (singlepane safety glass, Satinato)



Satinato look Matt glass surface (laminated safety glass with plastic film inside)



White Glass surface (laminated safety glass) with coloured plastic film inside



Black Glass surface (laminated safety glass) with coloured plastic film inside



Loft design 1 – 1 .NEW Clear glass surface (single-pane safety glass) with black edge



Loft design 1 – 5 Clear glass surface (single-pane safety glass) with black lines



Loft design 2 – 5 Clear glass surface (single-pane safety glass) with black lines



Loft design 3 – 5 .NEW Clear glass surface (single-pane safety glass) with black lines



Loft design 1 – 1 .NEW Matt glass surface (Satinato) with black edge



Loft design 1 – 5 .NEW Matt glass surface (Satinato) with black lines



Loft design 2 – 5 .NEW Matt glass surface (Satinato) with black lines



Loft design 3 – 5 .NEW Matt glass surface (Satinato) with black lines



Loft design 1 – 1 .NEW Tinted glass surface Clear grey (single-pane safety glass) with black edge



Loft design 1 – 5 .NEW Tinted glass surface Clear grey (single-pane safety glass) with black lines



Loft design 2 – 5 .NEW Tinted glass surface Clear grey (single-pane safety glass) with black lines



Loft design 3 – 5 .NEW Tinted glass surface Clear grey (single-pane safety glass) with black lines

RIGHT. Glass door loft design 2 – 5, fitting set Purista Combi black.edition, lever handle Linea black.edition, sliding door Slide Compact with glazed side element, profile black.edition, recessed handle 6402 black.edition





Steel loft doors

INDUSTRIAL STYLE FOR LIVING SPACES AND

WORKSPACES. Do you value timeless elegance and modern minimalism? If so, our loft doors are perfect for you. The harmonious balance of steel and glass gives your interior design a special touch. The loft doors are available up to a door set size of 5000 × 4000 mm! Doors in this size are also very elegant thanks to their narrow profile view of 76 mm (door) and 20 mm (fixed glazing) and the surface-mounted rails.

You can optionally equip the doors with angled glazing beads or the Slim glazing bead. Choose between Jet black RAL 9005 or stainless steel for your door fittings.







TOP. Profile with glazing bead Slim (standard), viewed width 15 mm CENTRE. Profile with angled glazing bead (optional), viewed width 50 mm BOTTOM. Lever handle in Jet black RAL 9005



TIMELESS DESIGN. With loft doors, you can create a modern, subtle connection between multiple rooms, while also providing them with plenty of light. The filigree steel profile gives the design a modern line and a light appearance, while the glass adds to this overall elegant effect.









TOP LEFT. Double-leaf hinged door with optional rails

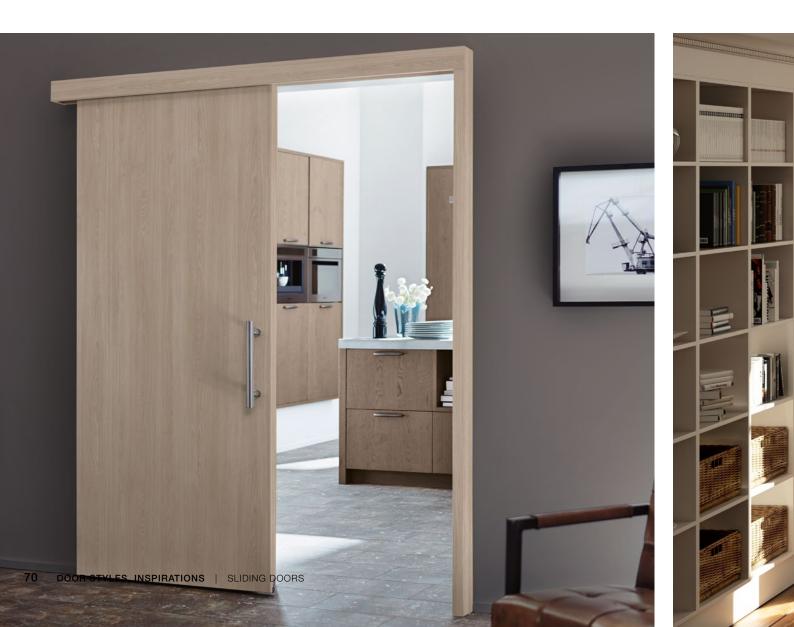
TOP RIGHT. Single-leaf hinged door with side elements, transom light and optional rails

BOTTOM. Double-leaf sliding door with side elements

Sliding doors

TIMBER SLIDING DOOR FRAMES. Our single-leaf and double-leaf room solutions open up new possibilities for making ideal use of your living space. When fitted in front of the wall, the door leaf slides on two tracks mounted in the sliding door box. Timber sliding door frames are available in door version type A, B or C with vertical stop. Frame, sliding door box and door leaf with Duradecor ultra matt, slate, linen and real lacquer or real wood veneer surface finish create a harmonious whole. When fitted running within the wall, the tracks are fitted in an on-site door pocket in the wall. This eliminates the need for a sliding door box.

 \rightarrow For further information, see page 100 onwards.



Timber sliding door frame versions running in front of the wall



Double-leaf sliding door, type A, running in front of the wall

Single-leaf sliding door, type B, running in front of the wall



Single-leaf sliding door, type C with vertical stop, running in front of the wall

LEFT. Timber frame type C with vertical stop, running in front of the wall, Duradecor textured Grey oak, bar handle Basic round stainless steel

BOTTOM. Timber frame type C, running in front of the wall, door leaf ClassicLine Georgia 1 Duradecor White lacquer, bar handle Basic round stainless steel





STEEL SLIDING DOOR FRAMES. The complete door set with vertical stop can be fitted in front of or running within the wall. The robust frames are supplied with a high-quality powder coating. For fitting in partition walls, we recommend the version with box design. The entire sliding door system is fitted as a unit and only has to be cladded with gypsum board. Especially elegant in version HW-SL with a frame depth of only 6 mm (shown, top).





LEFT. Steel frame HW-SL in box design, running in the wall, door leaf ProLine Duradecor Slate, Traffic white RAL 9016, bar handle Basic angular stainless steel

BOTTOM. Steel frame, running in front of the wall, door leaf ProLine Duradecor White lacquer, bar handle Basic round stainless steel



SLIDING DOOR SYSTEM CORVARA. NEW.

With its striking castors and stylish track profile, the Corvara sliding door system reinterprets industrial style. Matching accessories such as the flat handle in black.edition emphasise the exclusive feel.

TOP LEFT. Corvara sliding door, Duradecor Wild Oak horizontal door leaf, Flat handle black.edition

TOP RIGHT. Slide Compact sliding door with glazed side element profile black.edition, Clear grey door leaf, Flat handle black.edition, fitting in the reveal

BOTTOM RIGHT. Slide Compact sliding door with vertical stop, GrooveGlass 85 door leaf, recessed lever handle 6402 stainless steel, fitting in front of the reveal









SLIDING DOOR SYSTEM SLIDE COMPACT. The track profile for the sliding door leaf is available in the surface finishes matt stainless steel, Jet black or White. The profile can be fitted both in front of the wall and in the reveal. With a glazed side element, the system presents a translucent, space-saving door solution for wide passages. For a door leaf weight of up to 60 kg, the Slide Compact system is equipped with a SafeClose in order to gently close the door leaves.

 \rightarrow For further information, see page 100 onwards.

Special doors and frames

REVERSE-OPENING DOORS. This door version boasts a flush-fitting transition between door leaf and frame on the hallway side, while simultaneously opening through the frame into the room beyond. As with flush-closing doors, you can achieve an eye-catching door view in the hallway.

 \rightarrow For further information, see page 107 onwards.





LEFT. Reverse-opening door set, flush-closing timber door with reveal rebate, real lacquer Traffic white RAL 9016, lever handle Linea matt stainless steel

RIGHT. Flush-closing timber door with Zeroline frame, real lacquer Traffic white RAL 9016, lever handle Linea Black matt

ZEROLINE FRAME. The Hörmann Zeroline frame is the perfect choice for all connoisseurs of clear design language. The cleverly conceived structure captivates with a minimalist design that enables a flush-fitting wall and door leaf and features a virtually invisible frame construction owing to a frame depth of just 2 mm, plus concealed hinges. The result is a door / frame combination that meets even the most exacting design demands.

 \rightarrow For further information, see page 106 onwards.

Function and construction project doors

TIMBER CONSTRUCTION PROJECT DOORS. For all

requirements in commercial and residential construction, our timber doors can be equipped with additional functions such as fire protection, security or acoustic insulation. Doors are especially exposed to stress in schools, nurseries, offices and hotels. To meet these demands, we have developed our new premium-quality DuraProject door surface finish that offers the same product properties as an HPL surface.

 \rightarrow For further information, see page 110 onwards.

RIGHT. Flush-closing timber door, DuraProject White lacquer, lever handle Lucia Professional

BOTTOM. Flush-closing timber door, DuraProject Dusty grey, lever handle Lucia Professional



78 DOOR STYLES, INSPIRATIONS | FUNCTION AND CONSTRUCTION PROJECT DOORS



Functions at a glance



Fire and smoke protection

Fire protection can save lives! A suitably equipped door can protect against penetrating flames (for at least 30 or 90 minutes) as well as prevent the penetration of dangerous combustion gases. Fire-rated / smoke-tight door sets are only available as a complete package which includes the frame and all door fittings.



Acoustic insulation

Acoustic-rated doors are in demand in places where it can be very loud in apartments or offices. The connection between the door and frame is crucial here. It is an essential component for guaranteeing the required acoustic insulation.



Security

Suitable special functions can significantly reduce the risk of burglary. Hörmann recommends resistance class RC 2 or, even better, RC 3 for apartment entrance doors.



Climatic class 3

Doors in this class feature a special door leaf construction that balances the temperature and moisture differences between rooms with different uses, such as between an unheated cellar and a warm hallway.



CLIMATE AND APARTMENT ENTRANCE DOORS.

For multiple-occupancy dwellings, our doors offer high acoustic insulation levels, a reliable function even when temperatures in the hallway differ from those inside the rooms, plus certified security. Choose from three equipment packages for added security and convenience.

 \rightarrow For further information, see page 110 onwards.

Climate and apartment entrance doors

	WET system 1*	WET system 2	WET system 3
Climatic class 3	•	•	•
Acoustic rating category 1	•		
Acoustic rating category 2		•	
Acoustic rating category 3		•	•
RC2 security features		0	0
RC3 security features			•
● = Standard equipment ○ = Optional ec	uipment		

*) only ProLine



GARAGE CONNECTING DOORS. NEW. Fire protection of at least 30 minutes is required by law at the point where the garage transitions to the living area. The standard smoke protection offers protection from exhaust fumes and the optional acoustic insulation function helps block out intrusive engine noise. The garage connecting door is equipped with RC2 security features as standard. The optional RC3 equipment provides extra security.

 \rightarrow For further information, see page 110 onwards.

LEFT. Rebated apartment entrance door WET 3 ProLine, Duradecor White lacquer, protective fitting matt stainless steel

BOTTOM. Rebated garage connecting door, Duradecor White lacquer, lever handle Linea matt stainless steel



Zubehör

DOOR OPERATOR PORTAMATIC. Open and close your residential internal doors easily and automatically via a hand transmitter or button. Whether you are physically disabled or would simply like more convenience, this technology is sure to make your everyday life easier. The door operator PortaMatic not only features an array of functions and settings but also minimal power consumption. In addition, the PortaMatic is up to 25% cheaper than similar door operators and can be subsidised up to 100% by your nursing care insurance.



Find out more about support options at www.hormann.co.uk/home-owners-and-renovators/ operators/internal-door-operators





DOOR LOCK OPERATOR SMARTKEY. Easily open your door lock with the press of a button using your hand transmitter, radio internal push button or directly via the sensor field on the SmartKey. So there's no need to put down your shopping in order to open your door. Even with a walker, wheelchair or pram, it is much easier to enter your house or apartment because you can open the door from a distance. Locking takes place either by pressing a button or automatically after a specified period of time. This securely locks your door and provides the greatest possible protection against burglary.

 \rightarrow Further information can be found on page 111.









Design. Equipment. Accessories.

00	Door and frame design
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90	Door fittings black.edition
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Door and frame design*

Premium carpenter quality for high demands



Attractive appearance with precision-fit and installation-friendly corner joints

Jamb lining

- Screwed corner joints with jamb lining connection
- Easily readjustable
- Strong friction locking

Cladding

- Solid-metal screw connectors
- Excellent friction locking
- Direct pressure distribution on the connection surfaces
- No visible drilled holes in the cladding

High form stability thanks to the robust frame construction **2**

- Jamb lining 25 mm thick
- Jamb lining with Duradecor surface finish
- Melamine-coated backing
- Claddings made of MDF
- A Edge radius 3 mm
- B Wall edges16 mm23 mm (optional)
- Cladding widths
 60 mm
 70 mm (optional in Duradecor White lacquer)
 80 mm

*) in ProLine, DesignLine, ClassicLine and GlassLine versions

Permanently quiet closing thanks to a high-quality seal 3

- Two-chamber system
- Clean contact with the door leaf
- Good absorbing properties

Robust standard lock plate for added security

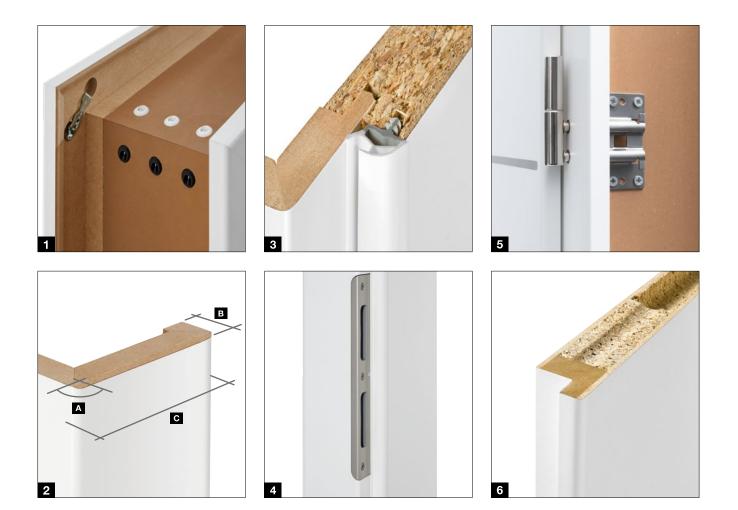
- Movable backfill
- Secured with 6 screws
- Double-turn closing cycle
- Retrofit kits available

Hybrid hinge pocket prevents lowering of the door ⁵

- Carrying capacity 80 kg
- Reinforced metal plastic mount
- Secured in jamb lining with 4 screws
- Guiding sleeves extending to front edge of cladding
- For timber and glass doors

High stability thanks to door leaf with frame construction 6

- Internal doors with 70 mm frame construction
- On hinge side and lock side



Door fittings

For rebated door leaves

Door fittings for rebated door leaves



Deadlock, Class I, lock cover in nickel silver (as standard)



2-part hinge V 3420 WF (as standard)



2-part hinge V 3420 WF black.edition in Jet black (optional)



3-part hinge V 4426 WF (optional)





3-part hinge V 4426 WF black.edition in Jet black (optional)

3-way adjustable hinge VX 160 - 18 (optional)



Concealed hinge Pivota FX 2 60 3D (optional)

Door fittings for flush-closing door leaves



Deadlock, Class I, lock cover in nickel silver (as standard)



Magnetic catch lock to gently and quietly close the door (optional)



Magnetic catch lock black.edition to gently and quietly close the door (optional)



Magnet catch lock with short lock cover for a discreet door view (optional)



Euro hinge concealed 3-way AN (optional)



Concealed 3-way adjustable hinge DX 61 (optional)



Magnet catch lock black.edition with short lock cover for a discreet door view (optional)



Euro hinge concealed 3-way AN black.edition in Jet black (optional)



Concealed 3-way adjustable hinge DX 61 in Jet black (optional) **.NEW**

Door fittings black.edition

In elegant Jet black

For design lovers, we recommend the door fittings in elegant Jet black. In contrast with white or grey surface finishes, our **black.edition** gives your door an exclusive touch.



in black.edition



Lever handle sets

For timber doors



Euro round lever handle .NEW Matt stainless steel



Euro round lever handle .NEW Matt stainless steel with Fastlock



Euro round lever handle .NEW Jet black matt



Euro round lever handle .NEW Jet black matt with Fastlock



Euro angular lever handle .NEW Matt stainless steel



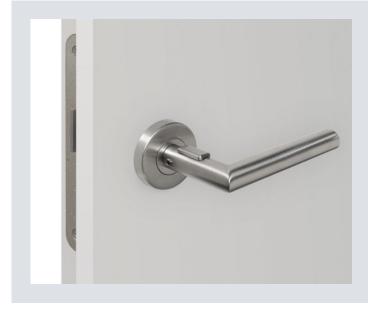
Euro angular lever handle .NEW Matt stainless steel with Fastlock



Euro angular lever handle .NEW Jet black matt



Euro angular lever handle .NEW Jet black matt with Fastlock



Fastlock locking

For a minimalist door view, we supply this lever handle series without a drilled key hole and without a locking option as standard. For an additional charge, all models are also available with Fastlock locking. This locking mechanism is elegantly integrated into the lever handle and can easily be locked and unlocked with one hand.

Lever handle sets

For timber doors





Ala Matt stainless steel SP





Area .NEW Jet black matt S P



Apart . Matt stainless steel S P



Basica 2 Matt stainless steel S P



Cuneus .NEW

Jet black matt

SP

Linea

SFP



Dee Matt stainless steel S P

Dee Matt stainless steel S



Polished stainless steel

Indra

matt

SF



Karee Matt stainless steel S



Matt stainless steel

Optionally also for fire-rated doors



Linea Polished stainless steel F









Luba Matt stainless steel S P



Linea black.edition Jet black matt SFP

Linea Matt stainless steel SF





Basica 3 Matt stainless steel



Cuneus .NEW Matt stainless steel





Karee black.edition Jet black matt

Lilet Polished stainless steel, White porcelain handle

Variants for lever handle and lock rose escutcheons Lever handle and lock sets are a defining element for the overall appearance of your residential internal door. Hörmann offers different variants of the lever handle sets shown:

S STANDARD ROSE ESCUTCHEON. The approx. 10 mm-thick lever handle and lock rose escutcheons are surface-mounted on the door leaf.

FLAT ROSE ESCUTCHEON. This flat rose escutcheon shape adds just 3 mm, resulting in an elegant door view.

PLANAR. Perfectly inset in the door leaf, the fully flush-fitting Planar rose escutcheons are especially impressive for fans of design.

Another fine detail is the omission of the drilled key hole, allowing the design the look even more minimalistic and therefore more elegant.





Vallis Matt stainless steel

Vento



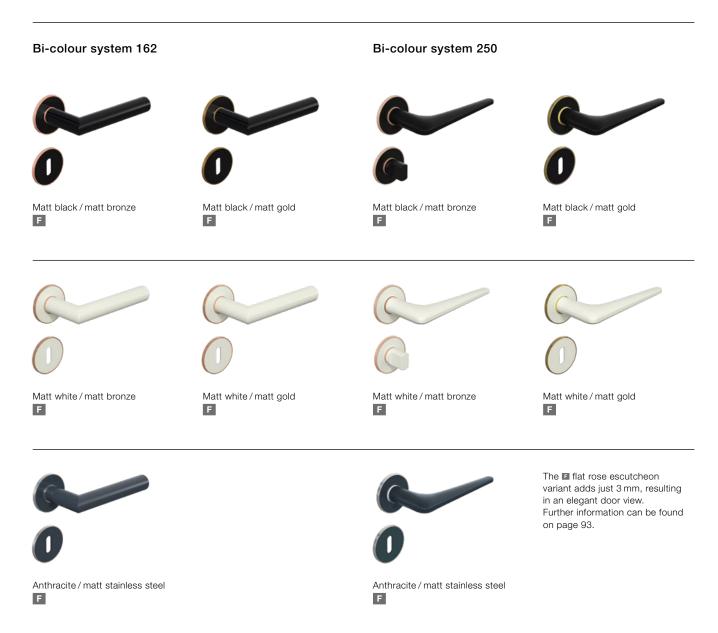






Lever handle sets

For timber doors





Bi-colour lever handle sets

Customise your timber doors even more with our Bi-colour system lever handles. Colour lever handles are combined with rose escutcheons for an elegant contrasting look. An unusual design element setting fine accents.



Leaf Light Cashmere grey (shown) or stainless steel, matt S



Remote Cashmere grey (shown) or stainless steel, matt S



Avus One

Cashmere grey (shown) or stainless steel, matt, no rose escutcheon, optionally with Smart2Lock door lock on the handle



Lucia

Stainless steel matt (shown) or Jet black matt (only Lucia Professional), optionally with Smart2Lock for locking the door at the handle

S Lucia Professional

F Lucia PiattaS

 Standard rose escutcheon
 Flat rose escutcheon
 Further information can be found on page 93.

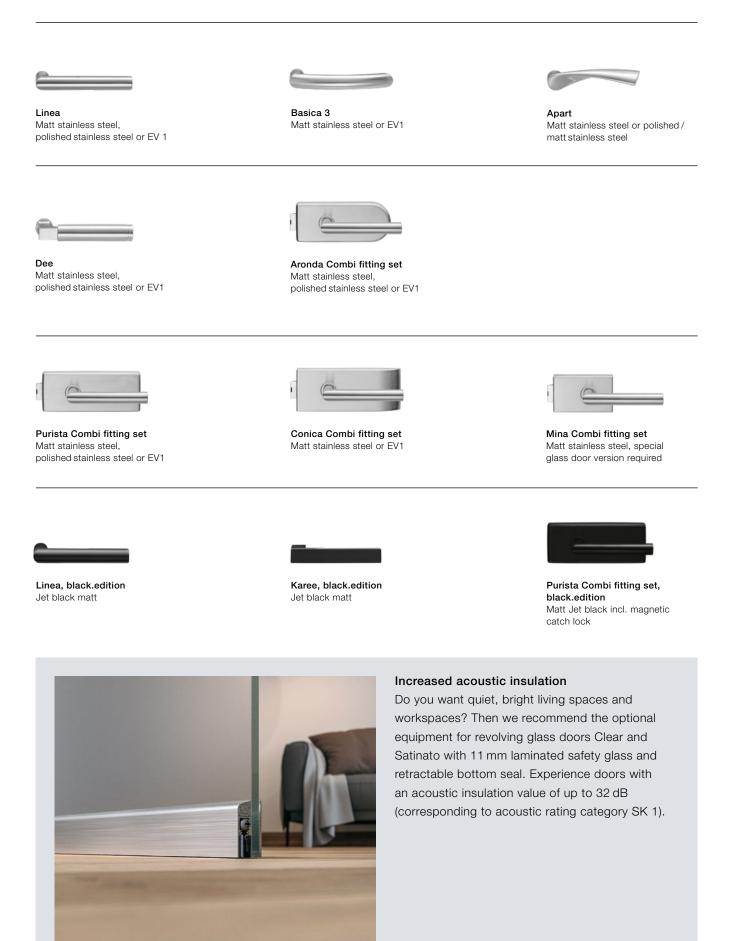


Smart2Lock lock

The locking mechanism is elegantly integrated into the lever handle and can be locked and unlocked with one hand. When locked, the lever handle can no longer be pressed down from outside or inside. Thanks to this intelligent locking technology, the key rose escutcheon is no longer necessary, giving your residential internal door an even more minimalist, elegant look. This lock is available as an option for the Avus One and Lucia models.

Door fittings and lever handle sets

For glass doors





Puristo S fitting set Cashmere grey (shown) or stainless steel, optionally with Smart2Lock for locking the door at the handle

Smart2Lock lock

The locking mechanism is elegantly integrated into the door fitting and can be locked and unlocked with one hand. When locked, the lever handle can no longer be pressed down from outside or inside. Thanks to this intelligent locking technology, glass doors can be locked without a key.



Avus One Cashmere grey (shown) or stainless steel

Leaf Light Cashmere grey (shown)

or stainless steel



Remote Cashmere grey (shown) or stainless steel

Double-action door hinges .NEW



Agita Matt stainless steel, with pneumatic closing function, maximum door leaf weight 60 kg



Agita black.edition Jet black RAL 9005, with pneumatic closing function, maximum door leaf weight 60 kg



Agita.Ultra Matt stainless steel, with hydraulic closing function and adjustable closing speed, maximum door leaf weight 100 kg



Agita Ultra black.edition Jet black RAL 9005, with hydraulic closing function and adjustable closing speed, max. door leaf weight 100 kg



Double-action door hinges .NEW

Double-action door hinges are also available as options for all glass doors. This allows the door to be opened from both sides – a highly practical option in areas where space is at a premium. The double-action door hinges can be fitted in the passage frame or directly on the brickwork.

Glazing cut-outs, side elements, transom lights

For timber doors

Glazing cut-outs for timber doors ProLine









Side elements (lintel-high)





Single-leaf, 1 side element

Single-leaf, 2 side elements

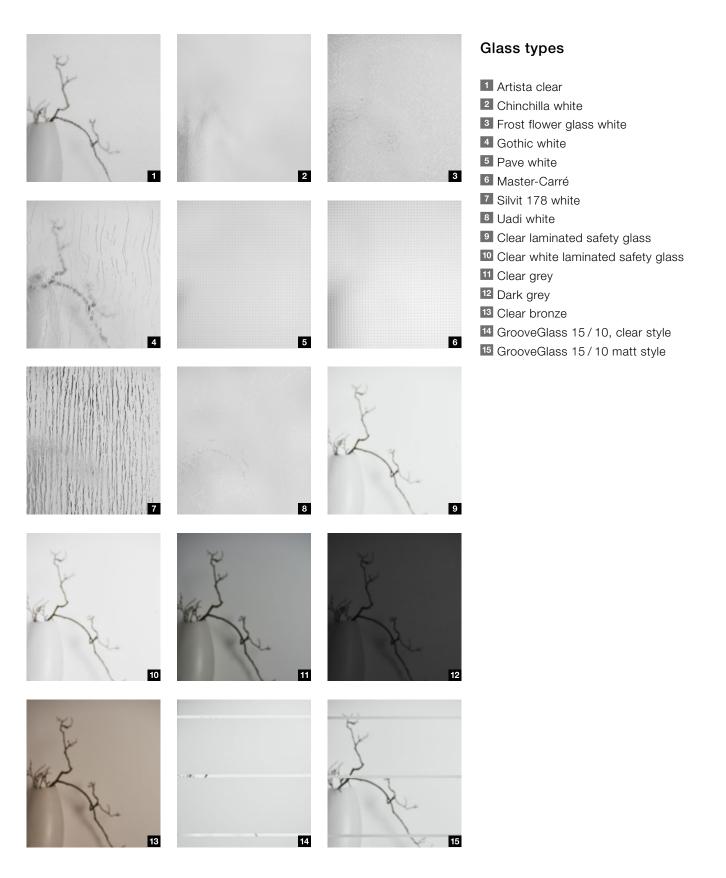
Transom lights (ceiling-high)



Single-leaf, 1 top part, alternatively also with transom light

Double-leaf, 1 transom light

Glazings for glazing cut-outs



Door fittings and lever handle sets

for sliding doors

Slide Compact sliding door system





The profile of the sliding door system Slide Compact is supplied as standard in matt stainless steel (shown, left) and optionally in matt Jet black (shown, centre) or White (shown, right).

Sliding door system Slide Compact with additional vertical stop (stainless steel colour) for singleleaf doors, running in front of the wall

Sliding door system in the frame







With the brush on the door leaf (shown on left) and the inlet seal in the frame (shown on right), the sliding doors with frame type C running in front of the wall offer optimum protection against odours, noise and draughts – for even more comfort in your own home.

For sliding doors running within the wall, you can use a trip handle to release a door leaf completely concealed in the wall and close the door at the push of a button.

Recessed handle for timber and glass doors





Recessed handle 6402 only for timber doors, round, matt stainless steel

Recessed handle 6403 only for glass doors, angular, stainless steel colour or black.edition

in Jet black





Design recessed handle 3648 only for timber doors, angular, matt stainless steel or black.edition in Jet black .**NEW**



Recessed handle FSB 4212, oval, matt stainless steel or aluminium



Recessed lever handle FSB 4251, angular, fastenings for pushing in, matt stainless steel





Recessed handle FSB 4250, fastenings for pushing in, only for timber doors, matt stainless steel

Recessed lever handle FSB 4252, round, fastenings for pushing in, matt stainless steel



Recessed handle FSB 4253, square, fastenings for pushing in, matt stainless steel



Recessed handle Norma 3657, oval, matt stainless steel or black.edition in Jet black **.NEW**



Recessed handle rondel 3659, round, matt nickel or black. edition in Jet black .NEW

Bar handles for timber and glass doors



Bar handle pair Basic, round, matt stainless steel or black. edition in Jet black Bar handle pair Basic, angular, matt stainless steel or black.edition in Jet black Flat handle, matt stainless steel or black.edition in Jet black Bar handle pair U-grip, round, matt stainless steel Bar handle pair U-grip, angular, matt stainless steel Bar handle combination Combi, flat handle

Door and frame types

Custom design and function



Rebated version with round edges

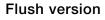
If you value a harmonious overall design, you can't go wrong with this version: The door leaf rests on the frame and has rounded door leaf edges for a harmonious appearance. The rebated door view with round edges is available for all timber doors, except DesignLine Stripe and ClassicLine Montana.

Rebated version with angular edges

If you appreciate a particularly streamlined look, then we recommend this version. The door leaf rests on the frame and has a beautifully designed, angular edge. It is available for all timber doors except for ClassicLine Carolina. In the Duradecor surface finishes with 4Protect edge guard and in the lacquer surface finish, this version boasts a perfectly seamless look.



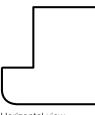
4Protect edge guard



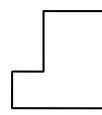
Are you looking for an exclusive door view in your home, with a virtually flush-fitting transition to the frame? Then we recommend a flush-closing door leaf, which harmonises particularly well with modern interior design concepts. This version is available for all timber doors with the exception of ClassicLine Carolina. In the Duradecor surface finishes with 4Protect edge guard and in the real lacquer surface finish, this version impresses with a perfect seamless look.



4Protect edge guard



Horizontal view of door leaf



Horizontal view of door leaf

Horizontal view	
of door leaf	



4Protect edge guard

The quadruple edge guard offers impressive features:

- 1. High impact resistance
- 2. High wear resistance
- 3. High scratch resistance
- 4. Seamless look, meaning that unlike conventional doors, no unsightly edge disturbs the high-quality door view.





Rebated version with angular edges

Flush version

Contrasting edge 4Protect

The 4Protect contrasting edge in 6 colours gives timber doors with the Duradecor surface a special finishing touch.



Black

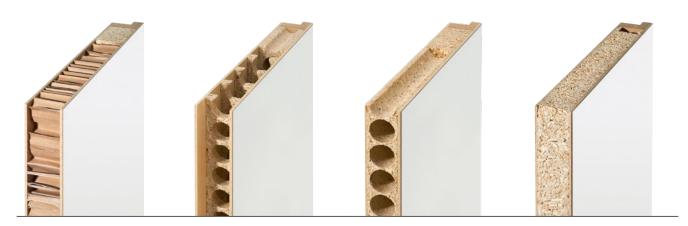
Anthracite

Dusty grey



Door and frame types

Custom design and function



Honeycomb insert The honeycomb is a door inlay that retains its shape and has an excellent price-performance ratio. Tubular chipboard spacers The door inlay consists of individual spacers that are arranged in the best possible layout. This means the door leaf is especially sturdy and suitable for heavy wear.

Tubular chipboard plate The solid plate with horizontal tubes gives the door leaves a high surface stability. These high-quality residential internal doors are suitable for even extremely heavy wear.

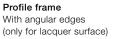
Solid chipboard

The high-quality solid chipboard door leaves have the highest leaf rigidity and are suitable for particularly heavy wear. Doors with glazing cut-outs are available with solid chipboard as standard.



Profile frame With rounded edges







Profile frame With profiling for ClassicLine Georgia and Carolina

Block frame

For fitting in the opening or **fascia frame** for fitting in front of the wall



90° DOOR FRAME

If you appreciate a highly linear door view, we recommend our 90° door frame. Unlike a frame with a mitre cut, the frame cladding used in this case has vertical edges. This results in a particularly harmonious look when combined with classic door styles. This option is also available with a high-quality stainless steel cover plate for flush and rebated timber doors with a brilliant real lacquer surface finish.

Steel frame VarioFix

The perfect combination of design, robustness and a long service life

High-quality design

For the steel frame VarioFix, the corner joints feature high-quality welding and a flush polish, meaning there are no visible mitre cuts in the frame corners. In flushclosing doors, the robust construction guarantees a uniform gap dimension, as the frame can no longer warp after fitting.

Ideal combination

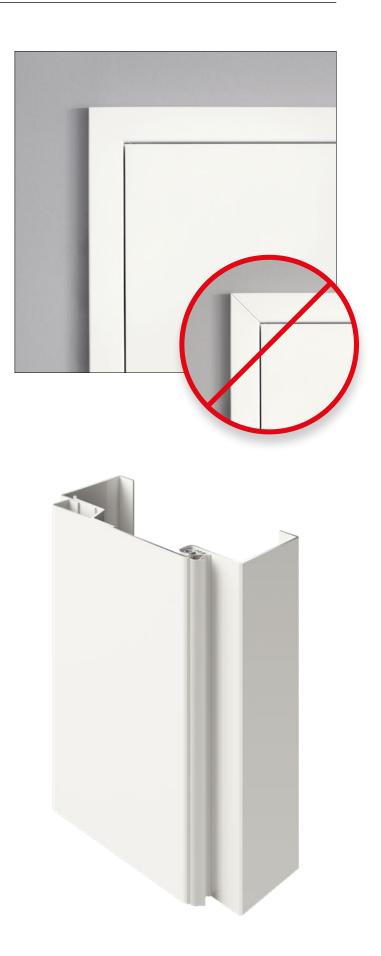
The steel frame harmonises perfectly with other timber frames due to a frame depth of 55 mm on both sides. To match our door leaves in Duradecor White lacquer and real lacquer Traffic white, the VarioFix frame is available in Traffic white RAL 9016 with a white sealing profile or in RAL as desired. The frame can be combined with glass or timber door leaves.

Particularly long-lasting

Thanks to the high-quality powder coating, the frame can withstand run-ins with toy cars or vacuum cleaners, and any damage to the surface is easy to repair. Even cleaning water and a thorough washing cannot damage the frame.

Fast fitting

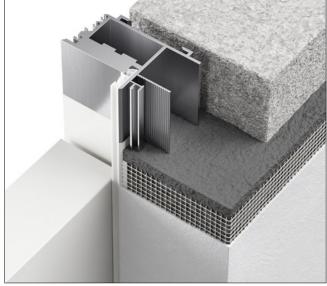
The VarioFix steel frame can be fitted to all wall types without screw fitting, using 2C foam, like a timber frame. This results in time savings of up to 50% during fitting compared with standard steel frames. Wall tolerances of up to 20 mm are no problem for the VarioFix steel frame. The adjustable decorative rebate easily compensates for different wall thicknesses during renovations and new construction projects.



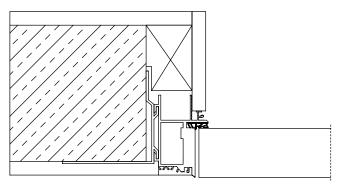
ZeroLine frame .NEW

Clean design for modern living space concepts





Additional use of a flexible woven fabric prevents cracks from forming in the plaster.



Horizontal sectional view with flush-closing door

The beauty of the invisible

If you value clear design language and appreciate clean, modern design, then the Zeroline frame is the perfect choice. The minimalist appearance impresses with a flush-fitting wall and door leaf, virtually invisible frame construction owing to a frame depth of just 2 mm, plus concealed hinges. This door leaf / frame combination is a perfect fit for ambitious designs.

Frame with fabric as standard

The frame is equipped as standard with a woven fabric tape which is applied to the plaster to prevent crack formation. This completely integrates the frame into the wall.

Flush-fitting skirting boards

Skirting boards to match the frame and onto which the plaster can be directly applied are available. Skirting boards can therefore be integrated flush into the wall.

Equipment features

- Flush-closing door leaf
- 45 mm door leaf thickness
- Concealed hinges
- Magnetic catch lock

Nominal sizes

Max. height 2250 mm Max. width 1250 mm

Reverse timber door .NEW

The door has a flush-fitting view on the hallway side

Opens through the frame into the next room

If you require a matching, flush-fitting door view on the hallway side and the doors need to open through the frame into the room beyond – and not into the hallway as usual – then we recommend our reverse-opening doors (as shown, bottom right).

Elegant appearance

Concealed hinges emphasise the minimalist, modern door view.

Easy to combine

Due to the identical appearance of the door leaf and frame with flush-fitting transition, reverse-opening doors can be readily combined with flush-closing doors in the same room or hallway. This results in a harmonious and welcoming overall ambience.

Equipment features

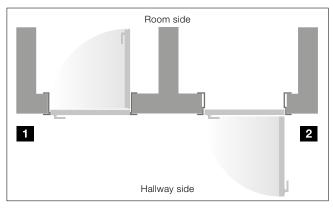
- Flush-closing door leaf with reveal rebate
- 40 mm door leaf thickness
- Concealed hinges
- Magnetic catch lock
- Opening limiter

Nominal sizes

Max. height 2489 mm Max. width 1174 mm







The reverse-opening door (left-hand hinge) opens into the room **I** and the normally opening flush-closing door (right-hand hinge) opens into the hallway **I**

Overview table

For timber doors

		Door sty	les				
		ProLine	DesignLine Stripe 15	DesignLine Groove	DesignLine Steel	DesignLine Plain	DesignLine Rail
Surfaces							
Duradecor							
Rebated angular	٢٦	•	0	_	•	•	•
Rebated round	٢٦	•	-	_	●	•	•
Flush angular		٠	0	-	•	•	•
Duradecor texture							
Rebated angular		٠	_	-	•	•	•
Rebated round	<u>الم</u>	•		-	•	•	•
Flush angular	\square	•		-	•	•	•
Ultra matt							
Rebated angular	 [^	_		_	•	-	_
Rebated round	<u>ل</u> ا	_		_	•	-	_
Flush angular	\square	-		-	•	-	-
Slate							
Rebated angular	<u>الم</u>	-		-	•	•	_
Flush angular		_		-	•	•	_
Linen							
Rebated angular	<u>الم</u>	_		-	•	•	_
Rebated round	<u>الم</u>	-		-	•	•	-
Flush angular	\square	_		_	•	•	_
Real lacquer / real lacquer matt							
Rebated angular		•		•	•	•	•
Rebated round	<u></u>	•		•	•	•	•
-lush angular	\square	•		•	•	•	•
Real wood veneer							
Rebated angular	 [^	•			_		0
Flush angular		•		_			0

 $lacel{eq:loss_eq}$ = Available for all decors / colours \bigcirc = Not available for all decors / colours

				Door inlay	Tubular		
ClassicLine Carolina	ClassicLine Georgia	ClassicLine Montana	ClassicLine Kontura	Honeycomb insert	chipboard spacers	Tubular chipboard plate	Solid chipboa
-	•	-	_	•	•	•	•
-	•	-	_	•	•	•	•
-	•	-	-	-	-	•	•
_	0		_	•	•	•	•
-	0	_	_	•	•	•	•
-	0	_	_	_	_	•	•
_						•	•
_						•	•
_	_					•	•
-	-		-	_		•	•
-	-	-	-	-	-	•	•
_						•	•
	-		_	_	_	•	•
	-	-	-	_	-		
_				•		•	•
0		0		_	•	•	•
_		_	_	_	•	•	•
						•	•
						•	

Function and construction project doors

for more security and convenience

Climate and apartment entrance doors

	WET system 1 ¹⁾	WET system 2	WET system 3	
Door thickness approx.	40 mm	46 mm	52 mm	
Max. dimensions	2110 × 985 mm	2235 × 1110 mm	2485 × 1235 mm ³⁾	
Linkage door closer	0	0	0	
Slide rail door closer	0	0	0	
VarioFix frame	0	0	0	
Climatic class 3	•	•	•	
Acoustic rating category 1	•	-	-	
Acoustic rating category 2		•	-	
Acoustic rating category 3		•	•	
RC2 security features		0	0	
RC3 security features		-	•	

 \bullet = Standard equipment \bigcirc = Optional equipment

Fire-rated doors / smoke-tight doors

	Smoke-tight door ³⁾	T30 / El ₂ 30 fire-rated door ⁴⁾	T30 garage connecting door	T90 / El ₂₉ 0 fire-rated door ⁵⁾
Door thickness approx.	46 mm	50 mm	70 mm	70 mm
Max. dimensions	2235 × 1110 mm	2235 × 1235 mm	2235 × 1235 mm	2485 × 1235 mm
Linkage door closer	0	•	0	•
Slide rail door closer	•	0	•	0
T30 / El ₂ 30 fire-retarding	-	•	•	-
T90 / El ₂ 90 fire-proof		-		•
Smoke protection	•	0	•	0
Climatic class 2		•		•
Climatic class 3	0	0	•	0
Acoustic rating category 1	0	0	•	0
Acoustic rating category 2	•	0	0	0
Acoustic rating category 3	0	0	0	-
RC2 security features	0	0	•	0
RC3 security features	-	-	0	0

 \bullet = Standard equipment \bigcirc = Optional equipment

¹⁾ Depending on door width and fitting position

²⁾ With RC3: 2235 × 1110 mm

³⁾ Only ProLine, other door versions on request

⁴⁾ Only for ProLine, Groove, Steel, Plain and ClassicLine Kontura

⁵⁾ Only for ProLine Duradecor

















Spyhole 1

With an optional spyhole, you can see who is standing in front of your door at any time without having to open it.

Electric strike 2

With the optional electric strike catch, you can conveniently open your door via a switch inside the home.

Lock equipment 🔳

Option of self-locking automatic lock or automatic door opener

Protective fitting 4

Option of long escutcheon / rose escutcheon ES 1 or long escutcheon / long escutcheon ES 2

Linkage door closer 5

As standard or optional for single-leaf doors (depending on design)

Slide rail door closer 🧕

As standard or optional for single-leaf and double-leaf doors (depending on design)

Fire protection lever 7

(Profile cylinder not included in the scope of delivery) As standard in black plastic, or option of stainless steel lever handle (see page 92).

Door lock operator SmartKey 🔳

Available in white or silver, incl. hand transmitter HSE 4 SK BS with labelled buttons.

Dimensions and fitting data

For timber doors

Door leaf

- Approx. 40 mm or 45 mm thick (for doors with real wood veneer)
- Frame construction made of solid timber / timber material with additional frame reinforcement, can be shortened by 25 mm at bottom
- For double-leaf doors: with counter rebate¹⁾
- Climatic class I, duty category N to S (depending on version)
- Ready to hang acc. to DIN 18101
- Suitable for timber profile frames or standard frames made of steel

Frame

В

- Wall thickness adjustable -5 mm / +15 mm or -5 / +10 mm(for doors with real wood veneer)
- Seal inserted at the factory, mitred

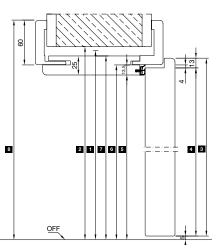
Frame dimensions

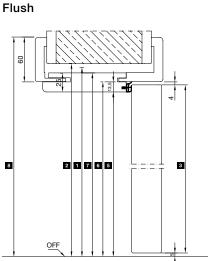
- Α Edge radius 3 mm
 - Wall edges
 - 16 mm
 - 23 mm
- С Cladding widths
 - 60 mm
 - 70 mm²⁾
 - 80 mm
 - 100 mm
- D Jamb lining
 - 25 mm thick

2) Only available with 23 mm wall edge

Vertical view

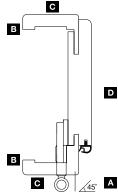
Rebated

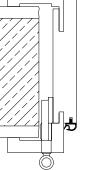


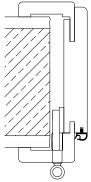


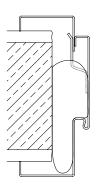
1	Nominal size height		1875	2000	2125	2250
2	Wall opening		1880	2005	2130	2255
3	Overall door leaf dimension	Rebated	1860	1985	2110	2235
3		Flush	1847	1972	2097	2222
4	Leaf rebate dimension		1847	1972	2097	2222
5	Clear passage dimension		1843	1968	2093	2218
6	Frame hold dimension		1856	1981	2106	2231
7	Overall lining dimension		1868	1993	2118	2243
8	Overall frame dimension for 60 mm cladding (for 80 mm cladding + 20 mm)		1916	2041	2166	2291

Frame types







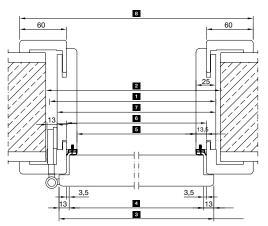


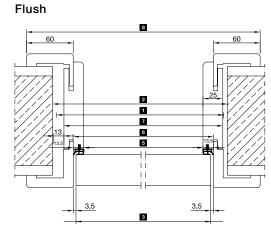
Steel case frame VarioFix

Timber frame, angular Timber frame, round edge

D

Horizontal view – single-leaf Rebated

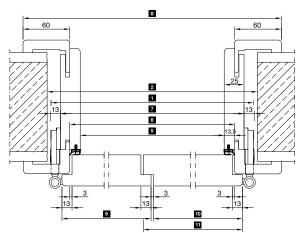


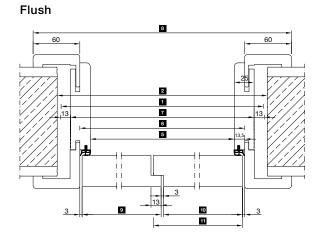


Nominal size width		625	750	875	1000	1125	1250
Wall opening		635	760	885	1010	1135	1260
Overall door leaf dimension	Rebated	610	735	860	985	1110	1235
Overall door leaf differision	Flush	584	709	834	959	1084	1209
Leaf rebate dimension		584	709	834	959	1084	1209
Clear passage dimension		564	689	814	939	1064	1189
Frame hold dimension		591	716	841	966	1091	1216
Overall lining dimension		614	739	864	989	1114	1239
Overall frame dimension		711	836	961	1086	1211	1336

Horizontal view – double-leaf

Rebated





1	Nominal size width		1250	1375	1500	1750	1875	2000	2250	2500
2	Wall opening		1260	1385	1510	1760	1885	2010	2260	2510
5	Clear passage dimension		1176	1301	1426	1676	1801	1926	2176	2426
6	Frame hold dimension		1203	1328	1453	1703	1828	1953	2203	2453
7	Overall lining dimension		1226	1351	1476	1726	1851	1976	2226	2476
8	Overall frame dimension		1323	1448	1573	1823	1948	2073	2323	2573
3	Overall door leaf dimension	Rebated	610	735	735	860	985	985	1110	1235
3	Traffic leaf	Flush	597	722	722	847	972	972	1097	1222
3	Overall door leaf dimension	Rebated	610	610	735	860	860	985	1110	1235
3	Fixed leaf with meeting style3)	Flush	597	597	722	847	847	972	1097	1222
	Overall door leaf dimension	Rebated	623	623	748	873	873	998	1123	1248
3	Fixed leaf with counter rebate	Flush	610	610	735	860	860	985	1110	1235

Dimensions in mm

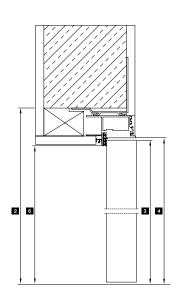
3) Only for Carolina door styles

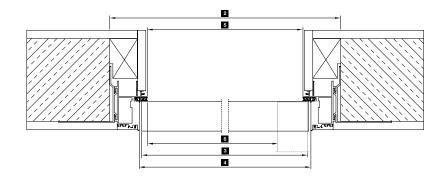
Dimensions and fitting data

ZeroLine frame

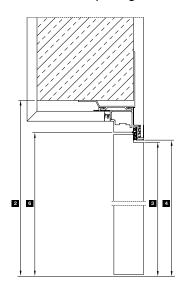
Vertical view with flush door leaf

Horizontal view with flush door leaf

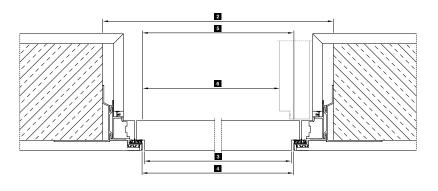




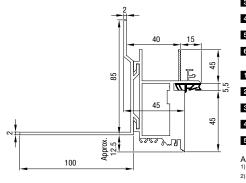
Vertical view with reverse-opening door leaf



Horizontal view with reverse-opening door leaf



ZeroLine frame dimensions



1	Nominal size width	750	875	1000	1125	921	1045
2	Wall opening	760	885	1010	1135	931	1055
3	Overall door leaf dimension 1)	663	788	913	1038	834	958
4	Frame hold dimension ¹⁾	670	795	920	1045	841	965
5	Clear frame dimension 1)	646	771	896	1021	817	941
6	Clear passage dimension 1)	610	735	860	985	781	905
1	Nominal size height	2000	2125	2250	2026	2151	
2	Wall opening to OFF	2005	2130	2255	2031	2156	
3	Overall door leaf dimension ²⁾	1949	2074	2199	1975	2100	
4	Frame hold dimension to OFF 2)	1960	2085	2210	1986	2111	
5	Clear passage dimension to OFF 2)	1948	2073	2198	1974	2099	

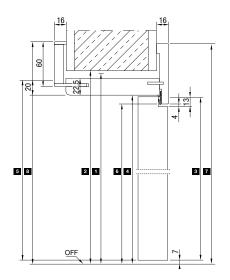
All dimensions for Zeroline frame with flush door leaf $^{1)}$ For Zeroline frame with reverse-opening door leaf – 6 mm $^{2)}$ For Zeroline frame with reverse-opening door leaf – 3 mm

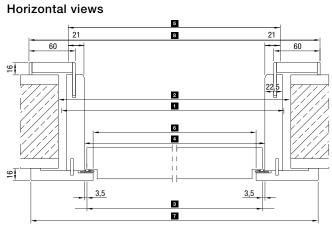
E

Dimensions and fitting data

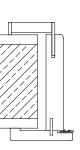
Reverse-opening doors

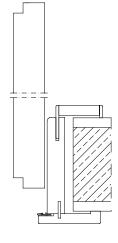
Vertical view

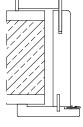




Closed







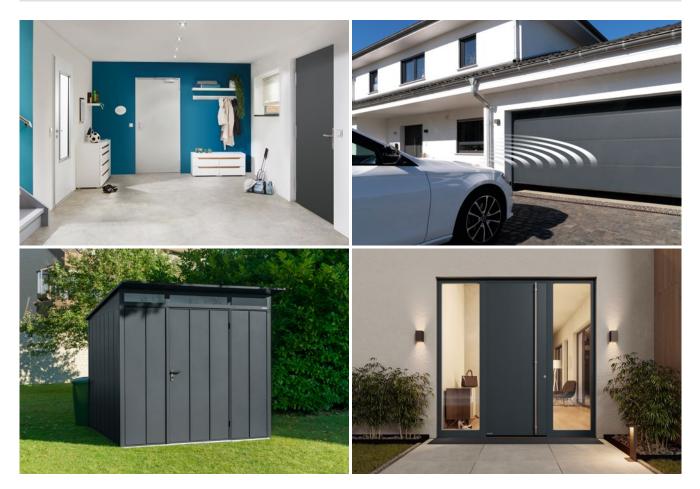
Open (Left-hand hinged)

	min.					max
Nominal size width	674	750	875	1000	1125	1174
Wall opening	684	760	885	1010	1135	1184
Overall door leaf dimension	610	686	811	936	1061	1110
Frame hold dimension	617	693	818	943	1068	1117
Frame nominal dimension	659	735	860	985	1110	1159
Clear passage dimension	594	670	795	920	1045	1094
Overall frame dimension side view	754	830	955	1080	1205	1254
Overall frame dimension opening side	760	836	961	1086	1211	1260
Nominal size height	1875	2000	2125	2250	2489	
Wall opening to OFF	1880	2005	2130	2255	2494	
Overall door leaf dimension	1835	1960	2085	2210	2449	
Frame hold dimension to OFF	1847	1972	2097	2222	2461	
Frame nominal dimension	1860	1985	2110	2235	2474	
Clear passage dimension to OFF	1836	1961	2086	2211	2450	
Overall frame dimension side view	1916	2041	2166	2291	2530	
Overall frame dimension opening side	1919	2044	2169	2294	2533	
					max.	

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